FORWARD

You are now the proud owner of a Power Technology Generator powered by a Kubota engine. This engine is a product of Kubota’s quality engineering and manufacturing. The engine is made with fine materials and manufactured under the strictest quality control standards and will assure you long satisfactory service. To obtain the best use of your engine, please read this manual carefully. It will help you become familiar with the operation of the engine and contains many helpful hints regarding engine maintenance. Continuing improvements and advancements in product design may have caused changes to your engine, which are not included in this manual.

Please contact Power Technology’s Customer Service Department for latest information on your Kubota engine or for the number of your local Kubota dealer.

TO OUR CUSTOMERS

Thank you for your purchase of a Power Technology Generator. The information contained in this manual applies to PTSMH-15, PTSMH-17.5 and PTSMH-20 generators. In the event you experience a problem with your generator please contact the sales dealer, one of our authorized service centers or Power Technology’s Customer Service Department directly at 1-800-760-0027 from 8:00 a.m. to 5:00 p.m. EST. Please have the generator model and serial numbers available when you call. This will help expedite service and parts to you. Parts may be obtained directly through Power Technology and shipped the same day if ordered by 3:00 p.m. EST.

Generator Model Number_____________________________________________
Generator Serial Number_____________________________________________
Limited Warranty on Power Tech Generators

Power Technology Southeast, Inc. warrants to you, the original purchaser, that each product of our manufacture is free from defects in materials, and workmanship. That each generator will deliver its rated output as indicated on The Power Technology Nameplate, if properly installed, serviced, and operated under normal conditions in accordance with Power Technology’s instructions.

THE WARRANTY COVERAGE TERMS:
2 years from date of purchase, or 3000 hours whichever comes first, or 36 months from the date of manufacture. Parts, and labor, including diagnostic labor, removal, and reinstallation are covered for the first 12 months from date in service or 1000 hours whichever comes first.
Parts and labor are covered only on the following generator and engine parts for 2 years or 3000 hours whichever comes first. Generator Parts: Main Rotor and Main Stator. Engine Parts: Cylinder Block, cylinder head, crankshaft, camshaft, cylinder head gears, connecting rods, flywheel and flywheel housing, intake and exhaust manifold (only if flexible connection is used).
3) Stand-by Units are covered for a period of 1 year from date of installation, or 1000 hours, or 24 months from the date of manufacture whichever comes first.
4) Replacement Parts are warranted: 30 days. (Excluding the following: voltage regulators, fuses, controllers, capacitors, brushes, and switches)

WHAT POWER TECHNOLOGY WILL DO:
Power Tech will at our option, repair or replace any part covered by this warranty which becomes defective, malfunctions or otherwise fails to conform to this warranty under normal use and service during the term of this warranty.

WHAT YOU MUST DO TO OBTAIN WARRANTY SERVICE:
In order to obtain warranty repairs you must deliver the product, together with proof of purchase to an authorized Power Tech service facility. In the case of repairs pertaining to the engine only, you must use an authorized dealer or distributor of that make of engine, to be covered under their warranty. Engines used in the manufacture of Power Tech products are warranted solely by the engine manufacturer.

PRIOR APPROVAL IS REQUIRED FOR ANY WARRANTY SERVICE:
Failure to obtain authorization prior to the repair being performed will result in the claim being denied.

All claims must be submitted within 30 days of the repair. Along with the following: a copy of the original repair order, Power Tech authorization number, Power Tech serial number, and operation hours shown on the genset mounted hour meter.

THIS WARRANTY DOES NOT COVER THE FOLLOWING:
A. Normal wear items, including but not limited to: turbo-chargers, fuel injector(s), starter, alternator, and electronic components, as well as normal engine and/or generator wear.
B. Travel time and fuel charges to and from the repair facility or travel time and fuel charges for mobile service. (Except stationary units with a maximum of 2-hours travel time).
C. Defects, malfunctions or failure resulting from accidents, abuse, misuse, improper servicing, improper installation, improper storage, and lack of performance of required maintenance service.
D. Products which have been subjected to alteration, modification, neglect or unauthorized repairs.
E. Troubleshooting, routine service, tune-ups, replacement of filters, belts, coolant, lubricants, hoses, clamps, exhaust system components, fuel system components, gaskets and/or seals.
F. Electrical items damaged by welding or jump-starting.
G. Damage caused by water ingestion or electrolysis.
H. Damage caused by ingestion of substances other than clean filtered air, fuel, or intake water.
I. Damage caused by faulty repairs performed by a repair facility not authorized in writing by Power Tech.
J. Damage caused by operation with improper fuel or at speeds, loads, conditions, and/or hours of operation, or installation contrary to published specifications or recommendations.
K. Original installation charges and startup costs.
L. Removal and re-installation charges of more than 1 hour for outside units, 2-hours for compartment mounted units, and 3-hours for below deck marine units.
M. Customer is responsible for additional labor/charges due to difficulty accessed, removal or installation.
N. Starting batteries and labor or charges related to battery service.
O. Loss of revenue or the rental of equipment due to down time.

Generator repairs made within the warranty period other than by an authorized Power Tech service dealer without prior written approval from Power Tech warranty department.

Damage caused by negligent maintenance such as but not limited to: Failure to provide the specified type and quantity of lubricating oil, cooling air flow, and proper coolant mixture and level. Failure to provide adequate air intake/or maintenance of the air intake system. Failure to provide scheduled maintenance as prescribed in supplied manuals.

Products which have been subjected to alteration, modification, neglect or unauthorized repairs.
Fuel injection pumps repaired by anyone other than the factory authorized dealer or distributor of that engine.

Expenses incurred investigating performance complaints unless defective Power Tech materials or workmanship are discovered.

Generator sets used in rental applications.

Cleaning, service, or repair of generator sets the have not been kept free of dirt, debris, or other items that prevent the unit from being able to operate properly.
Generator set not application approved.
Loss of excitation due to prolonged storage.
Any damage attributed to low battery monitoring or automatic generator starting systems.
Optional accessories are warranted solely by the manufacturer of that item including but not limited to the following item: Block heaters, oil pan heaters, electric cooling fans, airbag isolators, compartment heaters, fuel tanks, trailers, battery chargers, battery monitors.

Call 1-352-365-2777 or write to Power Tech Warranty Department, P.O. Box 490133 Leesburg, FL 34749 USA.
Power Tech must be notified in writing within five (5) business days of any product failure.

General Conditions:
This Warranty is the sole property of the original owner/user.
A transfer of ownership shall terminate this Warranty.
This Warranty is only valid within the contiguous United States and Canada.
Warranty coverage is available outside the U.S. and Canada; please speak to a factory representative for those details.
This Warranty does not cover any products or parts not purchased from Power Technology.
Power Technology reserves the right to make design improvements and model changes without any obligation to change units or parts previously manufactured.
Warranty registration card must be completed and mailed to Power Tech at the above address to validate the Warranty.

This is the only express warranty on Power Tech products.
No person, agent, or dealer is authorized to give any Warranties on behalf of Power Technology Southeast, Inc., and not to assume for Power Technology Southeast, Inc. any other liability in connection with any of its products unless made in writing and signed by an officer of Power Technology Southeast, Inc.
LIMITATIONS ON OUR RESPONSIBILITY WITH RESPECT TO PRODUCTS PURCHASED AND USED FOR PERSONAL, FAMILY OR HOUSEHOLD USE:
Our responsibility is to repair or replace defective parts as stated above. We will not be responsible for any other expenses, losses or inconvenience which you may Sustain as a result of the purchase, use, malfunction or defective condition of our products. ANY IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL BE LIMITED IN DURATION TO THE PERIOD SET FORTH ABOVE.
Some states do not allow limitations on how long an implied Warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above Limitations or exclusions may not apply to you. This Warranty gives you specific legal rights and you may have other rights which vary from state to state.
This Warranty is in lieu of all other Warranties, expressed or implied and of any other obligations or liability on our part.
Our responsibility for any and all losses and IN NO EVENT WILL WE BE LIABLE FOR LOSS OF USE, LOSS OF PROFITS, INCONVENIENCE, COMMERCIAL LOSS OR OTHER INCIDENTAL OR CONSEQUENTIAL DAMAGES WHATSOEVER.
# TABLE of CONTENTS

## SECTION 1:  
**“SAFETY”**

SAFE OPERATION  

1-4

## SECTION 2:  
**“ENGINE”**

PRE-OPERATION CHECK  

1

OPERATING THE ENGINE  

2

ENGINE SPECIFICATIONS  

3

ENGINE MAINTENANCE SERVICE SCHEDULE  

4

ENGINE OIL MAINTENANCE  

5

ENGINE COOLANT MAINTENANCE  

6

OPERATING HOURS AND SERVICE LOG  

7

ENGINE TROUBLESHOOTING GUIDES  

8-10

## SECTION 3:  
**“GENERATOR END”**

PRINCIPLES OF OPERATION  

1-2

“M” SERIES EXCITER TYPE GENERATOR ASSEMBLY  

3

“K” SERIES EXCITER TYPE GENERATOR ASSEMBLY  

4

GENERATOR END TROUBLESHOOTING GUIDES  

5-7

RESISTANCE CHART  

8

WIRING SCHEMATICS  

9-13

## SECTION 4:  
**“INSTALLATION”**

SAFETY PRECAUTIONS  

1-2

GENERATOR INSTALLATION in RECREATIONAL VEHICLES  

3-6

SYSTEMS CONNECTION  

7-12

ELECTRICAL CONNECTIONS  

13-15

ENGINE CONTROLS  

16-19

WIRING SCHEMATICS

## SECTION 5:  
**“POWER CONTROL MODULE”**

POWER CONTROL MODULE (PCM) and DISPLAY (PCMD)  

1-3

TROUBLESHOOTING GUIDES  

4-10

12 VOLT DC POWER CONTROL MODULE WIRING SCHEMATIC  

11
SAFE OPERATION

Observed Safety Instructions
Wear Safety Clothing
Check Before Operating the Engine
Keep Area Around the Engine Clean
Safe Handling of Fuel and Lubricants
Exhaust Gases and Fire Prevention
Escaping Fluids
Cautions Against Burns and Battery Explosion
Keep Hands and Body Away From Rotating Parts
Anti-Freeze and Disposal of Fluids
Conducting Safety Checks and Maintenance

SAFETY FIRST

This symbol, the industry’s “Safety Alert Symbol”, is used throughout this manual and on labels attached the machine itself. It warns of the potential for personal injury. It is essential that you carefully read the instructions and safety regulations before you attempt to assemble or use this unit.

⚠️ WARNING: Indicates a potentially hazardous situation, which may possibly result in serious injury or possible death.

⚠️ CAUTION: Indicates a potentially hazardous situation, which may possibly result in minor injury.

IMPORTANT: Indicates that equipment or property damage may result if instructions are not followed.

NOTE: Indicates helpful information.
SAFE OPERATION

Cautious operation is your best insurance against an accident. Read and understand this section carefully before operating the engine. All operators, no matter how knowledgeable they may be, should read this and other related manuals before operating the engine or any equipment attached to it. It is the owner’s responsibility to instruct all operators in safe operation. Be sure to observe the following for safe operation.

OBSERVE SAFETY INSTRUCTIONS

- **Read, understand and follow this “OPERATORS MANUAL” and “LABELS ON THE ENGINE” before starting and operating the engine.**
- **Learn how to operate and work safely. Know your equipment and its limitations. Always keep the engine in good condition.**
- **Before allowing other people to use your engine, explain how to operate and have them read this manual before operation.**
- **DO NOT modify the engine. UNAUTHORIZED MODIFICATIONS to the engine may impair the function and/or safety and affect engine life.**

WEAR SAFETY CLOTHING

- **DO NOT wear loose, torn or bulky clothing around machinery. Entanglement in rotating parts, controls or projections may cause personal injury.**
- **Use additional safety items, e.g. hardhat, eye protection, gloves, etc., as appropriate or required.**
- **DO NOT operate machinery or equipment while under the influence of alcohol, medication, or other drugs, or while fatigued.**
- **DO NOT wear radio or music headphones while operating engine.**

CHECK BEFORE OPERATING THE ENGINE

- **If the engine is malfunctioning DO NOT operate until repairs are made.**
- **Be sure all guards and shields are in place before operating the engine. Replace any that are damaged or missing.**
- **Check to see that the area around the engine is clear of foreign objects before starting.**
- **Always keep the engine at least 3 feet (1 meter) away from buildings or other facilities.**
- **DO NOT allow children or livestock to approach the machine while in operation.**
- **DO NOT start the engine by shorting across starter terminals.**
KEEP AREA AROUND THE ENGINE CLEAN
- Be sure to stop the engine before cleaning.
- Keep the engine clean and free of accumulated dirt, grease and trash.
- DO NOT stop the engine without idling; Temperatures around the engine rises suddenly. Keep the engine idling for about 5 minutes before stopping.

SAFE HANDLING OF FUEL AND LUBRICANTS
- Always stop the engine before refueling or lubricating.
- DO NOT smoke or allow flames or sparks in your working area. Fuel is extremely flammable and explosive. Never store flammable liquids in the engine compartment.
- Refuel at a well-ventilated and open place. If fuel or lubricants spill, clean up immediately and properly dispose of.
- DO NOT mix gasoline or alcohol with diesel fuel. The mixture can cause a fire.

EXHAUST GASES AND FIRE PREVENTION
- Engine exhaust fumes can be very harmful if allowed to accumulate. Be sure to run the engine in a well-ventilated area where there are no people or livestock near by.
- The exhaust gas from the muffler is very hot. To prevent a fire, do not expose dry grass, oil or any other combustible materials to exhaust gas. Keep the engine and mufflers clean all the time.
- To avoid a fire, be alert for leaks of flammables from hoses and lines. Be sure to check for leaks from hoses and pipes, such as fuel and hydraulic by following the maintenance check list.
- To avoid a fire, do not short across power cables and wires. Check to see that all power cables and wires are in good condition. Keep all power connections clean. Bare wire or frayed insulation can cause a dangerous electrical shock and personal injury.

CALIFORNIA
Proposition 65 Warning

Diesel Engine Exhaust and some of it’s constituents are known by the State of California to cause Cancer, Birth Defects and Other Reproductive harm.
ESCAPING FLUIDS

- Relieve all pressure in the air, oil and cooling systems before any lines, fittings or related items are removed or disconnected.
- Be alert for possible pressure release when disconnecting any device from a system that is pressurized. DO NOT check for pressure leaks with your hands. High-pressure oil or fuel can cause personal injury.
- Escaping hydraulic fluid under pressure has sufficient force to penetrate skin causing serious personal injury.
- Fluid escaping from pinholes may be invisible. Use a piece of cardboard or wood to search for suspected leaks: do not use hands and body. Use safety goggles or other eye protection when checking for leaks.
- If injured by escaping fluid, see a medical doctor immediately. This fluid can produce gangrene or severe allergic reaction.

CAUTIONS AGAINST BURNS AND BATTERY EXPLOSION

- To avoid burns, be alert for hot components during operation and just after the engine has been shut off. Such as the muffler, muffler cover, radiator, piping, engine body, coolants, engine oil, etc.
- DO NOT remove the radiator cap while the engine is running or immediately after stopping. Wait approximately ten minutes for the radiator to cool before removing the cap.
- Be sure the radiator drain valve / petcock and hose clamps are tighten. Check radiator pressure cap and oil fill cap before operating the engine.
- The battery presents an explosive hazard. When the battery is being activated, hydrogen and oxygen gases are extremely explosive.
- Keep sparks and open flames away from the battery, especially during charging. DO NOT strike a match near the battery.
- DO NOT check a batteries charge by placing a metal object across the terminals. Use a voltmeter or hydrometer.
- DO NOT charge a battery if frozen, it may possibly explode. Frozen batteries must be warm up to at least 61°F (16°C) before charging.

KEEP HANDS AND BODY AWAY FROM ROTATING PARTS

- Keep your hands and body away from all rotating parts, such as cooling fan, v-belts, pulleys and flywheel. Contact with these rotating parts can cause serious personal injury.
- Be sure to stop the engine before adjusting belt tension or checking the cooling fan.
- DO NOT run the engine without safety guards installed. Be sure the safety guards are properly aligned and securely fastened before operating the engine.
ANTI-FREEZE AND DISPOSAL OF FLUIDS

• Anti-freeze contains toxic chemicals. Wear rubber gloves when handling anti-freeze. In case of contact with skin, wash immediately to avoid personal injury.
• DO NOT mix different types of Anti-freeze. The mixture can produce a chemical reaction resulting in the formation of harmful substances. Only use anti-freeze that is recommended and approved by Caterpillar.
• Be mindful of the environment. Before draining any fluids, be prepared to dispose of them in a manner consistent with environmental protection regulations in your location.
• When draining fluids from the engine, use appropriate containers to hold the different fluids, do not mix fuel, oil or coolant together.
• Dispose of spent filter cartridges and batteries properly.
• DO NOT pollute the soil, or any water source. Never pour fluids down a drain.

CONDUCTING SAFETY CHECKS AND MAINTENANCE

• When performing safety checks or engine service, be sure the engine is level and well supported. Use approved stands designed for this type of service. DO NOT service an engine that is only supported by a lift jack or hoist.
• Detach the battery from the engine before conducting service. Put a “DO NOT OPERATE!” tag in the key switch to avoid accidental starting.
• To avoid sparks from an accidental short circuit always disconnect the 12V DC power at the battery.
• Be sure to stop the engine and remove the key when conducting daily and periodic maintenance, servicing and cleaning.
• Check or conduct maintenance after the engine, radiator, muffler, or muffler cover has cooled off completely.
• Always use the appropriate tools and jig-fixture when performing any service work. Be sure to understand and follow the instructions included with these tools.
• Use ONLY correct engine barring techniques for manually rotating the engine. DO NOT attempt to rotate the engine by pulling or prying on the cooling fan and V-belt. Serious personal injury or damage to the cooling fan may occur.
• Replace fuel hoses and hose clamps every 2 years or earlier whether they are damaged or not. They are made of rubber and are aged gradually.
• When service is performed with two or more people present, take care to perform all work safely. Be aware of their location especially when starting the engine.
• Keep a first aid kit and fire extinguisher handy at all times.
SECTION 2
“ENGINE”

PRE-OPERATION CHECK
Engine Break-in Period
Daily Check

OPERATING THE ENGINE
Engine Starting Controls
Starting the Engine
Check Engine After Starting
Stopping the Engine

ENGINE SPECIFICATIONS
Kubota Model’s V-1903-BG, V-2003-T, and V-2203-BG
Service Parts

ENGINE MAINTENANCE SERVICE SCHEDULE

ENGINE OIL MAINTENANCE
Checking Engine Oil Level
Lubricating Oil Specifications
Engine Refill Capacities
Lubricating Oil Viscosity Recommendations

ENGINE COOLANT MAINTENANCE
Coolant Recommendations
Ethylene Glycol / Propylene Glycol
Checking Radiator Coolant Level
Coolant Service Life
Checking Reservoir Tank Coolant Level
Cleaning Radiator Core

OPERATING HOURS AND SERVICE LOG

ENGINE TROUBLESHOOTING GUIDES
Engine Starts but Won’t Run
Engine Runs Rough or Slow
Engine Will Not Start
PRE-OPERATION CHECK

ENGINE BREAK-IN PERIOD
During the engine break-in period, observe the following recommendations:

1. Change the engine oil and oil filter cartridge after the first 50 hours of operation. (See “ENGINE OIL” in ENGINE MAINTENANCE SERVICE SCHEDULE).

2. In ambient temperature above 32°F (0°C) approximately 3-5 minutes without a load is sufficient for engine warm up. Allow additional warm up time when temperatures are below 32°F (0°C) before placing an operating load on the engine.

DAILY CHECK
To prevent future engine problems from occurring, it is important to know and keep track of the engines condition. Below are items to be Inspected and Checked on a daily basis.

CAUTION:
To avoid personal injury:

- Be sure all safety shields and guards are attached to the engine when operating.
- To prevent a fire hazard, keep foreign materials, fuel and oil away from the battery, wiring, muffler and engine. Check and clear them daily. Be aware of the muffler and exhaust gas heat underneath the engine compartment, this heat may ignite grass or other flammable materials.
- Follow all safety precautions as outlined in the “SAFE OPERATION” section.

1. For accurate readings the engine should be on level ground when checking engine fluids.

2. Check fluids before starting the engine. (Cold Engine)
   - Lubrication System: Check Engine oil level
     Check for Engine oil leaks
   - Cooling System: Check coolant level and condition
     Check for coolant leaks
     Check for proper installation of the radiator cap
   - Fuel System: Check for sufficient quantity of fuel
     Check for fuel leaks

3. Check engine after starting. (Warm Engine)
   - Proper Operation: Check for easy engine start
     Check for fluid leaks
     Check for abnormal engine noises
     Check for abnormal exhaust gas
OPERATING THE ENGINE

ENGINE STARTING CONTROLS

1) Generator Main Switch must be in the ON position.
2) Hold Start/Stop Switch for 1 second and release.
3) Glow Plugs will preheat for 8 seconds. LED flashes slowly.
4) Preheating will cease during engine cranking cycle. LED continues flashing.
5) Engine begins an 8 seconds crank cycle. After 4 seconds of cranking the PT-ECU-63 will check for an AC signal from the generator. If an AC signal is verified the engine will start and the LED will remain ON during the normal run operation. If the AC signal is not verified the PT-ECU-63 will terminate the cranking cycle and LED will flash a fault code.
6) Starter disengages immediately after engine run is verified.
7) PT-ECU-63 deactivates the Low Oil Pressure and High Water Temperature Switches for 6 seconds, this will assure oil pressure build-up time. If oil pressure does not build-up the engine will immediately shut down and go into a fault mode. Likewise for a high temperature situation.
8) If engine will not start on the first attempt the PT-ECU-63 will initiate the start cycle 2 more times before going into a fault mode. Glow Plugs will preheat for 8 seconds per attempt. Engine will crank for 8 seconds per attempt.
9) To shut down the engine under normal operations, hold the Start/Stop Switch for 1 second and release.
10) If a fault occurs turn Generator Main Switch OFF and then ON to reset PT-ECU-63.

CHECKING ENGINE AFTER STARTING

1) Allow the engine to warm up 3 to 5 minutes before applying a load. In colder climates allow a few extra minutes longer.
2) Perform a visual inspection of all areas of the engine and generator.
3) Listen for any abnormal noises.
4) Check for any abnormal exhaust gases.

STOPPING THE ENGINE

It is recommended to disconnect or reduce the power load from the generator before shutting down the engine. Then follow the steps outlined above for normal shut down.

NOTE: The PT-ECU-63 is designed to operate on 12V DC power. In a low battery situation the PT-ECU-63 may not initiate the normal cranking cycle. To start the generator you can press and hold the Start/Stop Switch for approximately 10 seconds or until the engine starts. Once the engine starts the PT-ECU-63 will resume normal operations. If this situation re-occurs, charge or replace the battery.

IMPORTANT: Damage to the Starter Motor, Starter Solenoid, Run Solenoid or any generator component due to excessive or prolonged starting attempts attributed to an external Low Battery Control Monitoring or Auto-Start System will not be covered by the Power Technology Southeast, Inc. Limited Warranty.
# ENGINE SPECIFICATIONS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>V-1505-T</th>
<th>V-1903-BG</th>
<th>V-2003-T</th>
<th>V-2203-BG</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Induction</td>
<td>Turbo-Charged</td>
<td>Naturally Aspirated</td>
<td>Turbo-Charged</td>
<td>Naturally Aspirated</td>
</tr>
<tr>
<td>Continuous Output</td>
<td>25.5 HP @ 1800 rpm</td>
<td>26 HP @ 1800 rpm</td>
<td>36.6 HP @ 1800 rpm</td>
<td>32.5 HP @ 1800 rpm</td>
</tr>
<tr>
<td>Cubic Capacity</td>
<td>68.53 in³ (1.123 L)</td>
<td>113.32 in³ (1.85L)</td>
<td>121.99 in³ (1.99L)</td>
<td>134.07 in³ (2.19L)</td>
</tr>
<tr>
<td>Bore and Stroke</td>
<td>3.07” x 3.09” (78.0 x 78.4mm)</td>
<td>3.15x3.64 (80x92.4mm)</td>
<td>3.27x3.64 (83x92.4mm)</td>
<td>3.43x3.64 (87x92.4mm)</td>
</tr>
<tr>
<td>Cylinder Arrangement</td>
<td>3 In-Line</td>
<td>4 In-Line</td>
<td>4 In-Line</td>
<td>4 In-Line</td>
</tr>
<tr>
<td>Firing Order</td>
<td>1-2-3</td>
<td>1-3-4-2</td>
<td>1-3-4-2</td>
<td>1-3-4-2</td>
</tr>
<tr>
<td>Compression Ratio</td>
<td>22:1</td>
<td>23:1</td>
<td>22:1</td>
<td>23:1</td>
</tr>
<tr>
<td>Engine Oil Capacity</td>
<td>5.38qts. (5.1L)</td>
<td>8.5 qts. (8.04L)</td>
<td>8.5 qts. (8.04L)</td>
<td>8.5 qts. (8.04L)</td>
</tr>
<tr>
<td>Fuel and Type</td>
<td>Diesel 4 Cycle</td>
<td>Diesel 4 Cycle</td>
<td>Diesel 4 Cycle</td>
<td>Diesel 4 Cycle</td>
</tr>
</tbody>
</table>

## SERVICE PARTS

Power Technology Part #

**Filters:**
- Oil
- Fuel
- Air with Metal Canister
- Air with Plastic Canister

**Belts:**
- With Alternator
- With Idler Pulley

**Radiator Hoses:**
- Upper
- Lower
# Engine Maintenance Service Schedule

<table>
<thead>
<tr>
<th>Maintenance Service Item</th>
<th>*See Note</th>
<th>Daily</th>
<th>Min. Every 25 Hours</th>
<th>Every 100 Hours</th>
<th>Every 250 Hours</th>
<th>Every 500 Hours</th>
<th>Every 1000 Hours</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Oil Level Deterioration &amp; Leakage</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engine Oil Change</td>
<td>*</td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td>Or Once a Year</td>
</tr>
<tr>
<td>Oil Filter Change</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td>Or Once a Year</td>
</tr>
<tr>
<td>Coolant Level</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coolant Leakage</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Coolant Change</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td>Or Once a Year</td>
</tr>
<tr>
<td>Fuel Level</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>As Necessary</td>
</tr>
<tr>
<td>Fuel Leakage</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel Filter Replacement</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td>Or Once a Year</td>
</tr>
<tr>
<td>Air Filter Replacement</td>
<td>**</td>
<td></td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td>Or Once a Year</td>
</tr>
<tr>
<td>Damaged Worn Or Loose Belts</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Or Every Two Years</td>
</tr>
<tr>
<td>Replace Fuel Hoses</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td>Or Every Two Years</td>
</tr>
<tr>
<td>Check Radiator Hoses &amp; Clamps</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>X</td>
<td></td>
<td>Once a Year</td>
</tr>
<tr>
<td>Abnormal Engine Noise</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Abnormal Generator Noise</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Muffler Condition</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Exhaust Gas Condition</td>
<td></td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Engine oil and filter must be changed after the first 50 hours of operation. Then every 100 hours or once a year whichever comes first.

** Air filter replacement interval will vary depending on operating conditions. Adverse conditions may require frequent service.

**NOTE**: Under normal operation items such as Belts, Hoses and Filters are not covered by Power Technology Southeast, Inc. Limited Warranty.
CHECKING ENGINE OIL LEVEL

( Y ) “ADD” mark. ( X ) “FULL” mark.

1. Maintain the engine oil level between “ADD” mark and “FULL” mark on oil level gauge. Do not fill crankcase above “FULL” mark.

2. Remove the oil filler cap and add oil, if necessary. Clean the oil filler cap. Install the oil filler cap.

The refill capacities for the engine crankcase reflect the approximate capacity of the crankcase or sump plus a standard oil filter. Auxiliary oil filter systems will require additional oil.

LUBRICATING OIL SPECIFICATION

Use only good quality lubricating oil, which meets the following Specification

API Class
CF
Engine Oil

V-1903-BG, V-2003-T, V-2203-BG ENGINE REFILL CAPACITIES

Crankcase Oil Sump and Filter 8.5 Qts. (8.04L)

LUBRICATING OIL VISCOSITY RECOMMENDATIONS

The minimum ambient temperature during cold engine start-up and the maximum ambient temperature during engine operation determine the proper SAE viscosity grade of oil.

Refer to the Engine Oil Viscosity Table below (Minimum Temperature) in order to determine the required oil viscosity for starting an engine in cold conditions.

Refer to the Engine Oil Viscosity Table below (Maximum Temperature) in order to select the oil viscosity for engine operation at the highest ambient temperature that is anticipated.

<table>
<thead>
<tr>
<th>Ambient Temperature</th>
<th>Oil Viscosity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Above 25°C (77°F)</td>
<td>SAE 10W-30</td>
</tr>
<tr>
<td></td>
<td>SAE 30 or</td>
</tr>
<tr>
<td></td>
<td>SAE 10W-40</td>
</tr>
<tr>
<td>0 to 25°C (32° to 77°F)</td>
<td>SAE 10W-30</td>
</tr>
<tr>
<td></td>
<td>SAE 20 or</td>
</tr>
<tr>
<td></td>
<td>SAE 10W-40</td>
</tr>
<tr>
<td>Below 0°C (32°F)</td>
<td>SAE 10W-30</td>
</tr>
<tr>
<td></td>
<td>SAE 10W or</td>
</tr>
<tr>
<td></td>
<td>SAE 10W-40</td>
</tr>
</tbody>
</table>
ENGINE COOLANT MAINTENANCE

COOLANT RECOMMENDATIONS

For optimum performance, Power Technology recommends a 1:1 mixture of water / glycol.

NOTE: Use a mixture that will provide protection against the lowest ambient temperature.

NOTE: 100 percent pure glycol will freeze at a temperature of –23°C (-9°F).

Most conventional heavy-duty coolant / antifreezes use Ethylene Glycol. Propylene Glycol may also be used in a 1:1 mixture with water. Ethylene and Propylene Glycol provide similar protection against freezing and boiling. See the tables below.

Ethylene Glycol

<table>
<thead>
<tr>
<th>Concentration</th>
<th>Freeze Protection</th>
<th>Boil Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>50 Percent</td>
<td>-36°C (-33°F)</td>
<td>106°C (223°F)</td>
</tr>
<tr>
<td>60 Percent</td>
<td>-51°C (-60°F)</td>
<td>111°C (232°F)</td>
</tr>
</tbody>
</table>

Propylene Glycol

<table>
<thead>
<tr>
<th>Concentration</th>
<th>Freeze Protection</th>
<th>Boil Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>50 Percent</td>
<td>-29°C (-20°F)</td>
<td>106°C (223°F)</td>
</tr>
</tbody>
</table>

NOTE: Do not use Propylene Glycol in concentrations that exceed 50 percent glycol because of Propylene Glycol’s reduced heat transfer capability. Use Ethylene Glycol in conditions that require additional protection against boiling or freezing.

CHECKING RADIATOR COOLANT LEVEL

Remove the radiator cap after the engine has completely cooled and check to see that coolant reaches the supply port.

1. Fill to the bottom of the fill neck and check after every 25 hours of operation.

CHECKING RESERVOIR TANK COOLANT LEVEL

(At a Minimum of 25 Hours of Operation)

Ensure that the coolant level of the radiator reservoir tank is between the upper limit (FULL) and the lower limit (LOW) on the side of the reservoir tank.

CLEANING RADIATOR CORE

Visually inspect the core for any obstructions such as dirt or debris. Use running water to clean particles from between fins.

IMPORTANT: Never use hard objects to clean radiator core, damage to core could result.

COOLANT SERVICE LIFE

<table>
<thead>
<tr>
<th>Coolant Type</th>
<th>Service Life</th>
</tr>
</thead>
<tbody>
<tr>
<td>Commercial Heavy-Duty</td>
<td>3000 Service Hours</td>
</tr>
<tr>
<td>Coolant/Antifreeze that</td>
<td>or Two Years</td>
</tr>
<tr>
<td>Meets “ASTM D5345”</td>
<td></td>
</tr>
<tr>
<td>Commercial Heavy-Duty</td>
<td>3000 Service Hours</td>
</tr>
<tr>
<td>Coolant/Antifreeze that</td>
<td>or One Year</td>
</tr>
<tr>
<td>Meets “ASTM D4985”</td>
<td></td>
</tr>
</tbody>
</table>

NOTE: Do not use a commercial coolant/antifreeze that only meets the ASTM D3306 or D4656 specification. This type of coolant/antifreeze is made for light duty automotive applications.
## OPERATING HOURS and SERVICE LOG

This service log is provided to help you keep an accumulative record of operation hours on your generator set and the dates required services were performed. Enter time to the nearest hour.

<table>
<thead>
<tr>
<th>OPERATING HOURS</th>
<th>SERVICE RECORD</th>
</tr>
</thead>
<tbody>
<tr>
<td>DATE</td>
<td>HRs. RUN</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>
ENGINE STARTS BUT WON’T RUN

Unplug Remote Start-Stop from Control Box

Jump across Oil Pressure Switch with Jumper Wire (2 pole)
Check Power to Hold Circuit of Run Solenoid

Has Power
- Replace Oil Pressure Switch
- Plug Remote Back IN

NO Power
- Defective Solenoid
  REPLACEMENT
- Check Oil Pressure With Gauge

Problem with Remote Connection. Contact Equipment Manufacturer

Oil Pressure Switch Single Pole
Disconnect Wire to Test

If “OK” Replace Switch

Has Power
Remote OK

NO Power
Problem with Remote

Check Safety Shutdown System

Replace Water Temperature Switch

Engine runs OK
Check Shutdown Relay

Replace Water Temperature Switch

Check Wiring
ENGINE RUNS ROUGH or SLOW

NO Visible Exhaust Smoke

Insufficient Fuel to Engine

- Check Fuel Level
- Air IN Fuel System
- Check Safety Shutdowns And Fuel Solenoid

Excessive Exhaust Smoke

BLUE

Excessive Oil Level

- Replace Fuel Filter
- Check Fuel PUMP

GRAY/WHITE

BLACK

Dirty Air Filter
- Engine Overheated
- Engine Over Loaded
- Clogged Muffler
- Over Fueling Injector
- HIGH ALTITUDE

Engine Cold
- Incomplete Combustion
- Over-fueling Injector

Glow Plug Not Activating
- Check With 12 volt DC Test Light
Engine WILL NOT START

Engine Cranks

- NO
  - Exhaust Smoke
    - Check Fuel Solenoid
      - NO Power While Cranking
        - Defective Solenoid
          - No Power From Starter Terminal
      - YES
        - Check Fuel Pump

- Smoke From Exhaust
  - Check Fuel Supply

Engine Does NOT Crank

- Main Switch
  - Turn Switch “ON”
    - Check Glow Plugs
      - Check Glow Plug Relay
        - Starter Motor
        - Check Spark Arrestor Muffler for Clogging
    - Start Switch
      - Starter Relay

- Battery Dead
  - Check Terminal Ends

Engine Cranks SLOW

- Oil Viscosity TOO HEAVY
  - Check Fuel Supply

- Battery LOW Voltage
  - Check Fuel Pump
  - Oil Viscosity TOO HEAVY
  - Check Fuel Pump
  - Air IN Fuel System
  - Check Spark Arrestor Muffler for Clogging
SECTION 3
“GENERATOR END”

PRINCIPLES OF OPERATION ______________________________ 1-2
  Rotating Field Assembly (Rotor)
  Core Assembly
  Field Coil
  Voltage Connection
  Electronic Voltage Regulation
  Exciter Field Coil Voltage Source
  Balance
  Bearing
  Stator Assembly

“M” SERIES EXCITER TYPE GENERATOR ASSEMBLY _________________________ 3

“K” SERIES EXCITER TYPE GENERATOR ASSEMBLY _________________________ 4

GENERATOR END TROUBLESHOOTING GUIDES ___________________________ 5-7
  Zero or Low Voltage
  Voltage Test
  12-Volt Battery Test
  Overload Condition

RESISTANCE CHART _________________________________ 8

WIRING SCHEMATICS _________________________________ 9-13

120 Volt Connection “M” Series Exciter Type
120 / 240 Volt Connection “M” Series Exciter Type
120 Volt Connection “K” Series Exciter Type VR 2.4
120 Volt Connection “K” Series Exciter Type VR 3.1A
120 / 240 Volt Connection “K” Series Exciter Type
The exciter pole pieces contain residual magnetism, which sets up lines of force across the air gap to the exciter armature. When the exciter begins to rotate a voltage is induced and current flow is initiated in the exciter armature AC windings. This voltage is fed to the rotating rectifier assembly, rectified and fed to the alternator field, which sets up lines of force across the air gap to the alternator stator windings and to the output circuit.

A static voltage regulator is connected to the generator output. The regulator will rectify part of the output voltage to provide a DC voltage to the exciter field coils. This will increase the density of the lines of force in the exciter, increasing the voltage induced into the exciter armature windings, and therefore, to the rotating rectifiers. The rotating rectifier output will be increased which will increase the alternator field strength and generator output will build up its rated voltage. Adjustment of the generator output to the rated voltage level is accomplished by controlling the current fed to the exciter field coils. Regulation is automatic with the static type voltage regulator. An additional voltage adjustment range is provided if desired by turning the Voltage Adjust Rheostat.

Electronic Voltage Regulator (EVR) also referred to, as an Automatic Voltage Regulator (AVR) is a very reliable device, which uses solid-state electronics to maintain voltage accuracy at ±2% of the regulated voltage. The Voltage Regulator is designed to automatically regulate and maintain the generated AC voltage through out the load range that is from no load to full load.

The generator may be connected at the terminal board to deliver 120/240 volts to a 3 wire grounded neutral system, or 120-volts only to a 2 wire distribution system. If any equipment requires 240-volts, then the 120/240-volt connection must be used. If all equipment requires 120-volts then the 120-volt connection is preferred, even if two lines leave the same switch box. The two lines at the inputs to the switch box are both connected to the un-grounded 120-volt lines from the generator. The 120-volt connection enables the Electronic Voltage Regulator (EVR) to hold the voltage very close to the 115 or 120 volts, as initially adjusted, regardless of the power distribution amount the different distribution lines. The 120-volt connection is recommended if the entire electrical load requires only 115 or 120 volts.

Although the 120/240-volt connection may also be used when all loads requires only 110 volts, it should be pointed out that this connection, the 240-volts, is regulated and the lightly loaded phase, or line, will deliver a high line to neutral voltage and the heavily loaded phase will deliver a low line to neutral voltage. The heavily loaded line may have such a low voltage that air conditioning will have more difficulty in starting, and long starting lines may overload generator and trip circuit breakers.

Field coil DC voltage is obtained by rectifying the voltage from the phase to neutral line of the generator output, or either appropriate terminal to provide the needed voltage reference.

The rectifier bridge is an internal part of the static regulator. The static regulator senses a change in the generator output and automatically regulates current flow in the exciter field coil circuit to increase or decrease the exciter field strength. An adjustable rheostat sized to be compatible with the regulator is used to provide adjustment of the regulator sensing circuit.
ROTATING FIELD ASSEMBLY (ROTOR)

The rotating field assembly consists basically of four members: 1) the shaft assembly, 2) the core assembly, 3) the field coil damper windings, and 4) balance lugs to provide a high degree of static and dynamic balance.

CORE ASSEMBLY

The core assembly consists of a quantity of thin steel plates compressed and fastened together to form a single laminated assembly. The field windings are wound around this assembly.

FIELD COIL

Field coils of heavily insulated wire are “wet” wound directly onto the poles. Field coil leads are brought out to the rectifier assembly for connection to the source of DC excitation voltage.

BALANCE

The rotor assembly is precision balanced to a high degree of static and dynamic balance. Although the balance will remain dynamically stable at speeds in excess of the design frequencies, the prime mover should be adequately governed to prevent excessive over speed. High centrifugal forces created by excessive over speed may damage the rotor windings and field coils.

BEARING

The generator rotor assembly is suspended on a shielded factory lubricated ball bearing. A visual inspection of the bearing is recommended at typical service intervals. If signs of abnormal wear or leakage are observed, the bearing should be replaced. Never use liquids of any kind to clean the generator end and bearing.

STATOR ASSEMBLY

The stator assembly consists of laminations of steel mounted in a rolled steel frame. Random wound stator coils are fitted into the insulated slots.
Item #6 MAIN STATOR ASSEMBLY is a one-piece unit. The Stator cannot be separated from the Generator’s outer housing.

**NOTE:** Item #6 MAIN STATOR ASSEMBLY is a one-piece unit. The Stator cannot be separated from the Generator’s outer housing.

### “M” SERIES EXCITER TYPE GENERATOR ASSEMBLY

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>15KW</th>
<th>17.5KW</th>
<th>20KW</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. END COVER</td>
<td>NS-GENCAN</td>
<td>NS-GENCAN</td>
<td>NS-GENCAN</td>
</tr>
<tr>
<td>2. EXCITER ROTOR</td>
<td>02RTR1520EXC</td>
<td>02RTR1520EXC</td>
<td>02RTR1520EXC</td>
</tr>
<tr>
<td>3. EXCITER STATOR</td>
<td>02STA1520EXCG</td>
<td>02STA1520EXCG</td>
<td>02STA1520EXCG</td>
</tr>
<tr>
<td>4. REAR HOUSING BRACKET</td>
<td>02HB15TCGE</td>
<td>02HB175</td>
<td>02HB15TCGE</td>
</tr>
<tr>
<td>5. ROTOR BEARING</td>
<td>02BRG207</td>
<td>02BRG207</td>
<td>02BRG207</td>
</tr>
<tr>
<td>6. MAIN STATOR ASSEMBLY**</td>
<td>02STMN15</td>
<td>02STMN175</td>
<td>02STMN20</td>
</tr>
<tr>
<td>7. MAIN ROTOR ASSEMBLY</td>
<td>02RTRMN15</td>
<td>02RTRMN175</td>
<td>02RTRMN20</td>
</tr>
<tr>
<td>GENERATOR ASSEMBLY</td>
<td>02GEN15TCGE</td>
<td>02GEN175TCGE</td>
<td>02GEN20TCGE</td>
</tr>
<tr>
<td>VOLTAGE REGULATOR</td>
<td>06REG634AVC</td>
<td>06REG634AVC</td>
<td>06REG634AVC</td>
</tr>
<tr>
<td>DESCRIPTION</td>
<td>16KW</td>
<td>21KW</td>
<td></td>
</tr>
<tr>
<td>--------------------------------------</td>
<td>-----------------------</td>
<td>-----------------------</td>
<td></td>
</tr>
<tr>
<td>1. BEARING PLATE</td>
<td>02BRPLKONCAR</td>
<td>02BRPLKONCAR</td>
<td></td>
</tr>
<tr>
<td>2. EXCITER STATOR</td>
<td>02STA21EXCR</td>
<td>02STA21EXCR</td>
<td></td>
</tr>
<tr>
<td>3. MAIN STATOR ASSEMBLY **</td>
<td>02STAMN16</td>
<td>02STAMN21</td>
<td></td>
</tr>
<tr>
<td>4. O-RING</td>
<td>O-RING KON</td>
<td>O-RING KON</td>
<td></td>
</tr>
<tr>
<td>5. ROTOR BEARING</td>
<td>02BRG62206-2RS1</td>
<td>02BRG62206-2RS1</td>
<td></td>
</tr>
<tr>
<td>6. DIODE PLATE</td>
<td>02PLD21CR</td>
<td>02PLD21CR</td>
<td></td>
</tr>
<tr>
<td>7. EXCITER ROTOR</td>
<td>02RTR16EXCR</td>
<td>02RTR21EXCR</td>
<td></td>
</tr>
<tr>
<td>8. MAIN ROTOR ASSEMBLY **</td>
<td>02RTR16KON</td>
<td>02RTR21KON</td>
<td></td>
</tr>
<tr>
<td>GENERATOR ASSEMBLY</td>
<td>02GEN16EXCR</td>
<td>02GEN21EXCR</td>
<td></td>
</tr>
<tr>
<td>VOLTAGE REGULATOR</td>
<td>02REG24</td>
<td>02REG24</td>
<td></td>
</tr>
</tbody>
</table>

**NOTE:** Item #3 MAIN STATOR ASSEMBLY is a one-piece unit. The Stator cannot be separated from the Generator’s outer housing. Item #8 MAIN ROTOR ASSEMBLY is a one-piece unit. Hub, blower fan and coupler are included.

“K” SERIES EXCITER TYPE GENERATOR ASSEMBLY
ZERO OR LOW VOLTAGE

Check Gen Fuse
BAD
Replace Fuse

Check Main Breaker is “ON”
OK
ON
Main Coil Output to Breaker

OK
BAD
Defective Breaker

Check Ohm’s on Exciter Leads
BAD
12 V Battery Test

Replace Exciter
OK

OK
Replace Voltage Regulator
VOLTAGE TEST

Zero or Low Voltage

Check Main Breaker On GenSet

Check Gen End

High Voltage

Replace AVR

Overload

Check AMP Draw From equipment

Output Voltage OK

Check Load Distribution One Voltage Line may be Higher than the other

12 VOLT BATTERY TEST

One Coil Low Voltage

Replace Stator

Both Coils Low Voltage

Check Connections
Check Engine RPM 1800
Replace Stator

Sensing Voltage Low or None

Replace Stator

Replace AVR
OVERLOAD CONDITION

Check AMP Draw

Check Load Distribution

Disconnect AVR

Conduct 12-Volt Battery Test

BAD

OK

Engine Problem

Check Stator Coil Resistance

BAD

OK

See Engine Troubleshooting

Replace Stator

Replace AVR And Test
# Resistance Chart
## PTSMH Models

### “M” Series Exciter Type

<table>
<thead>
<tr>
<th>KW</th>
<th>15</th>
<th>17.5</th>
<th>20</th>
<th>Marks</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main Stator</td>
<td>Less Than 1.0 Ohm / Phase</td>
<td>Less Than 1.0 Ohm / Phase</td>
<td>Less Than 1.0 Ohm / Phase</td>
<td>T1-T2, T3-T4</td>
<td>Black / Black</td>
</tr>
<tr>
<td>Main Rotor</td>
<td>1.84</td>
<td>2.00</td>
<td>2.10</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Exciter Stator</td>
<td>23.0 – 28.0</td>
<td>23.0 – 28.0</td>
<td>23.0 – 28.0</td>
<td>F+ – C</td>
<td>Black / Black</td>
</tr>
<tr>
<td>Exciter Rotor</td>
<td>0.655 – 0.720</td>
<td>0.655 – 0.720</td>
<td>0.655 – 0.720</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Aux. Winding</td>
<td>1.0 – 1.4</td>
<td>1.0 – 1.4</td>
<td>1.0 – 1.4</td>
<td>E1 – E4</td>
<td>Black / Black</td>
</tr>
</tbody>
</table>

### “K” Series Exciter Type

<table>
<thead>
<tr>
<th>KW</th>
<th>16</th>
<th>21</th>
<th>Marks</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main Stator</td>
<td>0.20</td>
<td>0.20</td>
<td>U1-V1 or U2-V2</td>
<td>10Ga. Black / Black</td>
</tr>
<tr>
<td>Main Rotor</td>
<td>3.1</td>
<td>3.3</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Exciter Stator</td>
<td>145</td>
<td>145</td>
<td>F1 – F2</td>
<td>Red / White</td>
</tr>
<tr>
<td>Exciter Rotor / Diode Plate Assembly</td>
<td>1.462</td>
<td>1.334</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Aux. Phase</td>
<td>0.20</td>
<td>Jumper</td>
<td>N/A</td>
<td>Black / Black</td>
</tr>
<tr>
<td>Sensing Winding</td>
<td>0.20</td>
<td>0.20</td>
<td>N/A</td>
<td>16Ga. Black / Black</td>
</tr>
</tbody>
</table>
120 VOLT CONNECTION “M” SERIES EXCITER TYPE
120 / 240 VOLT CONNECTION “M” SERIES EXCITER TYPE
RESISTANCE CHART

<table>
<thead>
<tr>
<th></th>
<th>KW 16</th>
<th>KW 21</th>
<th>MARKS</th>
<th>COLOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAIN STATOR</td>
<td>0.20</td>
<td>0.20</td>
<td>U1-V1 or U2-V2</td>
<td>10 GA Black / Black</td>
</tr>
<tr>
<td>MAIN ROTOR</td>
<td>3.1</td>
<td>3.3</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>EXCITER STATOR</td>
<td>145</td>
<td>145</td>
<td>F1-F2</td>
<td>Red / White</td>
</tr>
<tr>
<td>EXCITER ROTOR / DIODE PLATE ASSEMBLY</td>
<td>1.462</td>
<td>1.334</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>AUX. WINDING</td>
<td>0.20</td>
<td>Jumper</td>
<td>AW</td>
<td>Black / Black</td>
</tr>
<tr>
<td>SENSING WINDING</td>
<td>0.20</td>
<td>0.20</td>
<td>N/A</td>
<td>16 GA Black / Black</td>
</tr>
</tbody>
</table>

NOTE: THESE READINGS WILL VARY DEPENDING ON AMBIENT TEMPERATURE

AC ELECTRICAL CIRCUIT FOR "K" SERIES GENERATORS 120 VOLTS LINE TO NEUTRAL. VR2.4
AC ELECTRICAL CIRCUIT FOR “K” SERIES GENERATORS 120 VOLTS LINE TO NEUTRAL. VR3.1A
POWER TECHNOLOGY SOUTHEAST, INC.
634 STATE ROAD 44
LEESBURG, FL 34748-8103
(352) 365-2777  FAX (352) 787-5545

RESISTANCE CHART

<table>
<thead>
<tr>
<th>KW</th>
<th>16</th>
<th>21</th>
<th>MARKS</th>
<th>COLOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAIN STATOR</td>
<td>0.20</td>
<td>0.20</td>
<td>U1-V1 or U2-V2</td>
<td>10 GA Black / Black</td>
</tr>
<tr>
<td>MAIN ROTOR</td>
<td>3.1</td>
<td>3.3</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>EXCITER STATOR</td>
<td>145</td>
<td>145</td>
<td>F1-F2</td>
<td>Red / White</td>
</tr>
<tr>
<td>EXCITER ROTOR / DIODE PLATE ASSEMBLY</td>
<td>1.462</td>
<td>1.334</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>AUX. WINDING</td>
<td>0.20</td>
<td>Jumper</td>
<td>AW</td>
<td>Black / Black</td>
</tr>
<tr>
<td>SENSING WINDING</td>
<td>0.20</td>
<td>0.20</td>
<td>N/A</td>
<td>16 GA Black / Black</td>
</tr>
</tbody>
</table>

NOTE: THESE READINGS WILL VARY DEPENDING ON AMBIENT TEMPERATURE

AC ELECTRICAL CIRCUIT FOR “K” SERIES GENERATORS 120 VOLTS LINE TO NEUTRAL 240 VOLTS LINE TO LINE
SAFETY PRECAUTIONS ................................................................. 1-2
   Hot Piping
   Dangerous Fuels
   Explosive Battery Gases
   Electrocution
   Moving Parts
   High Voltage
   Explosion
   Hot Coolant
   Lethal Exhaust Gas
   Excessive Noise
   Electrical Shock
   Backfire
   Flash Fire
   Fire Hazard
   Marine Application
   Unit Starts Without Notice
   Loose Components

GENERATOR INSTALLATION in RECREATIONAL VEHICLES ................. 3-6
   Introduction
   Marine Application
   General Information
   Specification Charts
   Fuel Consumption in Gallons per Hour
   Installation Factors
   Generator Compartment Size
   Compartment Frame
   Air Requirements
   Air Requirements Cont’d

SYSTEMS CONNECTION .................................................................... 7-12
   Remote Radiator Cooling System
   Remote Radiator Cooling System with AC Fan
   Remote Radiator Cooling System with DC Fan
   Fuel System
   Exhaust System
   Fuel Line Diagram

ELECTRICAL CONNECTIONS .................................................... 13-15
   Electrical Wiring
   AC Load Lead Connections
   Motor Loads
   Kilowatt De-Rating
   Electrical Loads
   Appliance Loads
   Extension Cords

ENGINE CONTROLS ................................................................. 16-19
   ES52F Engine controller
   GAC ESD2110 Series Speed Control Unit
   PT-ECU-63 Engine Control Module

WIRING SCHEMATICS
   12 Volt DC Engine Control, PT-ECU-63
   12 Volt DC Engine Control, New Kubota Run Solenoid
   12 Volt DC Engine Control for 200 / 300 / 400 Series
   12 Volt DC Engine Control for 200 / 300 / 400 Series with Electronic Governor
   12 Volt DC Engine Control for 500 Series
   ES52F Auto Start System with Latching Relay
SAFETY PRECAUTIONS

A generator set can be potentially dangerous if not properly maintained and operated. The best Safe Guard against a dangerous situation is education, good judgment and common sense. For safe trouble free operation of your generator set some general precautions are listed below. Be sure to read, understand and follow these precautions. Please call Power Technology Southeast, Inc. with any concerns you may have with your generator set.

1) **HOT PIPING:** An engine and exhaust system may get extremely hot while running. Do not work on a generator set until it has sufficiently cooled.

2) **DANGEROUS FUELS:** Use extreme caution when handling, storing and using fuels. All fuels are highly explosive in a vaporous state. Store fuel in a well ventilated area away from spark producing equipment. Keep fuels and all chemicals out of the reach of children. Never add fuel to the tank while the engine is running. Spilled fuel may ignite on contact with hot parts or from ignition spark. Always keep fuel lines and connections tight and in good condition. Don’t replace flexible fuel lines with rigid lines. If you notice any fuel leakage, fuel accumulation or electrical sparks, DO NOT OPERATE THE GENERATOR SET.

3) **EXPLOSIVE BATTERY GASES:** The gases generated by a battery being charged are highly explosive. Do not smoke or permit any flames or sparks to occur near a battery at any time, especially when it is being charged. Avoid contact between terminals with tools to prevent sparks and possible burns. Always remove wristwatch, rings, or other jewelry before handling a battery. Any compartment containing batteries should be well ventilated to prevent the accumulation of explosive gases. To avoid sparks never disturb the battery charging connections while the battery is being charged. Always turn off the battery charger before disconnecting terminal clips.

4) **ELECTROCUTION:** Failure to install a generator set with an electrical system consistent with governing regulations and standards is UNLAWFUL and may cause ELECTROCUTION of vehicle occupants. Your generator set must not be used to “Back Feed” by connecting it to a building or outdoor electrical circuit. Back feeding can cause serious injury or death to utility personnel working to repair a power outage and may also seriously injure persons in your vehicle. Unauthorized connections are unlawful in some states and/or localities. A transfer switch must be installed to prevent interconnection of the generator set power and outside power.

5) **MOVING PARTS:** Keep hands, feet, and clothing away from belts and related pulleys when unit is running. Replace guards, covers, and screens before operating the generator set. Serious personal injury may occur from contact with moving parts.

6) **HIGH VOLTAGE:** Remember the function of a generator set is to produce electricity. Wherever electricity is present there is a potential danger of electrocution. Apply the same precautions to the vehicles electrical appliances as you would for any home appliance. Keep away from electrical circuits and wiring while the generator set is running. Have electrical service performed only by qualified electricians. Be sure any unauthorized person; especially children are denied access to the generator set. Keep the compartment door securely latched or locked at all times. Be sure the generator is properly grounded. Never touch electrical leads or appliances with wet hands, or when standing on wet ground.
7) **EXPLOSION:** Never connect the negative (-) battery cable to the positive (+) connection terminal of the starter solenoid, or test the battery by shorting terminals together. This could ignite fuel vapors or cause the battery to explode. To disconnect the battery remove the negative battery cable first and reconnect it last. Do not modify the fuel tank or propulsion engine fuel system. Your vehicle must be equipped with a fuel pick-up arrangement as described in the Fuel System section of this manual. Fuel tank and installation must conform to applicable regulations.

8) **HOT COOLANT:** Allow engine to cool and release pressure from the cooling system before opening the radiator pressure cap. To release the pressure, cover the radiator cap with a thick cloth then turn it slowly counterclockwise to the first stop. After the pressure is released and the engine has cooled, remove the cap.

9) **LETHAL EXHAUST GAS:** When installing an exhaust system position the tail pipe end so that the discharged gases may not be drawn into the vehicle interior through windows, doors, air conditioners, etc. The engine powering your generator set discharges deadly carbon monoxide as part of the exhaust gas when running. It is essential that the exhaust system be leak proof and routinely inspected.

10) **EXCESSIVE NOISE:** Never operate the generator set without an adequate muffler or with a faulty exhaust system. Exposure to excessive noise can lead to a hearing impairment.

11) **ELECTRICAL SHOCK:** A battery can cause electrical burns and shocks. Use reasonable care when working near the battery to avoid electrical connections by contacting the battery terminals with tools. Remove wristwatch, rings and all jewelry when working on the generator set.

12) **BACKFIRE:** A sudden backfire can cause serious burns. Do not operate your generator set without its air cleaner / flame arrestor in place.

13) **FLASH FIRE:** A sudden flash fire can cause serious burns. To avoid the possibility of a flash fire do not smoke or permit a flame or spark to occur near the carburetor, fuel lines, fuel filter, fuel pump or other potential source of spilled fuel or vapors.

14) **FIRE HAZARD:** Be careful when parking your vehicle to prevent grass fires from being started by hot exhaust gases or exhaust system. Keep away from hot engine and generator parts to avoid burning yourself. Keep the generator set and compartment clean and free of debris, especially combustible materials. Never store fuel, oil or rags in the generator compartment.

15) **MARINE APPLICATION:** RV generator sets do not comply with United States Coast Guard (USCG) requirements. They must not be used for marine applications. Use only generator sets specified for marine use in a marine application. USCG regulation 33CFR183 requires a generator set to be ignition protected for use in a gasoline-fueled environment.

16) **UNIT STARTS WITHOUT NOTICE:** To prevent accidental starting on the units with remote start / stop switch, always disconnect the battery by removing the negative (-) terminal first and then the positive (+). Always disconnect the unit in this manner before working on the generator or any equipment connected to it.

17) **LOOSE COMPONENTS:** Periodically check for and tighten any fasteners that may have become loose from vibration or road shock. Serious damage may possibly occur if components become dislodged or misaligned.
GENERATOR INSTALLATION in RECREATIONAL VEHICLES

INTRODUCTION

Use this section as a guide when installing a generator set in a recreational vehicle, and then refer to the appropriate operation section for specific instructions. When installing a RV generator set the installation must comply with current standards of ANSI / RVIA EGS-1, ANSI A 119.2 / NFPA 501C, and applicable articles of ANSI / NFPA 70 of the National Electrical Code. Generator set installations must also comply with state and local requirements.

MARINE APPLICATION

RV generator sets do not comply with United States Coast Guard (USCG) requirements and must not be used for marine applications. Use only generator sets specified for marine use in marine installations. USCG regulation 33CFR183 requires a generator set to be “ignition protected” when used in a gasoline fueled environment.

GENERAL INFORMATION

This information section covers the RV generator set models listed below. To determine which model is involved, check the model number found on the Power Technology nameplate attached to the frame of the generator being installed. Follow all instructions to ensure proper installation and operation.

Each generator set features a Kubota diesel engine, rotating-field alternating current generator, and a relay controller. The generator is directly connected to the engine for permanent alignment. Each controller includes a Start / Stop switch for test operating the set at the controller. Also included is an On /Off switch to reset the controller or lockout any remote switch to prevent starting while service is being performed. The controller may be equipped with a switch to operate the mechanism used to move the generator out of the coach for servicing. (Supplied by the coach manufacture). After the set is attached to the frame of the vehicle, all that is usually required to make it operational is the following.

1. Attaching the exhaust system.
2. Add proper amount of radiator coolant.
3. Add oil to crankcase, to the dipstick FULL mark.
4. Connect fuel lines, remote switch, load leads and battery terminals.

(Consult the Specification Charts on the Following Pages for Requirements)

<table>
<thead>
<tr>
<th>MODEL</th>
<th>PTSMH-15</th>
<th>PTSMH-17.5</th>
<th>PTSMH-20</th>
</tr>
</thead>
<tbody>
<tr>
<td>GENERATOR DIMENSIONS L x W x H</td>
<td>46.5” x 23.0” x 32.0”</td>
<td>47.0” x 23.0” x 32.0”</td>
<td>48.0” x 23.0” x 32.0”</td>
</tr>
<tr>
<td>WEIGHT</td>
<td>830</td>
<td>840</td>
<td>850</td>
</tr>
<tr>
<td>ENGINE</td>
<td>Kubota V-1903-BG</td>
<td>Kubota V-2003-T</td>
<td>Kubota V-2203-BG</td>
</tr>
<tr>
<td>RPMs</td>
<td>1800</td>
<td>1800</td>
<td>1800</td>
</tr>
<tr>
<td>KW RATING</td>
<td>15</td>
<td>17.5</td>
<td>20</td>
</tr>
<tr>
<td>AC VOLTAGE</td>
<td>120 / 240</td>
<td>120 / 240</td>
<td>120 / 240</td>
</tr>
<tr>
<td>AMPERAGE</td>
<td>125 / 63</td>
<td>146 / 73</td>
<td>166 / 83</td>
</tr>
<tr>
<td>Hz</td>
<td>60</td>
<td>60</td>
<td>60</td>
</tr>
<tr>
<td>PHASE</td>
<td>1</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>GENERATOR COMPARTMENT</td>
<td>400 Square Inches</td>
<td>400 Square Inches</td>
<td>400 Square Inches</td>
</tr>
<tr>
<td>FREE AIR OPENING</td>
<td>2120 CFM</td>
<td>2120 CFM</td>
<td>2120 CFM</td>
</tr>
<tr>
<td>RADIATOR AIR REQUIREMENTS</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
SPECIFICATION CHARTS

<table>
<thead>
<tr>
<th>FUEL CONNECTION</th>
<th>¼” NPT</th>
</tr>
</thead>
<tbody>
<tr>
<td>FUEL RECOMMENDATION</td>
<td>DIESEL FUEL No.1-D or No.2-D ASTM / D975</td>
</tr>
<tr>
<td>BATTERY VOLTAGE</td>
<td>12 VOLTS DC</td>
</tr>
<tr>
<td>BATTERY CRANKING AMPS</td>
<td>420</td>
</tr>
<tr>
<td>BATTERY COLD CRANKING AMPS</td>
<td>590 MINIMUM</td>
</tr>
<tr>
<td>BATTERY GROUND</td>
<td>NEGATIVE</td>
</tr>
</tbody>
</table>

FUEL CONSUMPTION IN GALLONS PER HOUR

<table>
<thead>
<tr>
<th>LOAD PERCENTAGE</th>
<th>15KW</th>
<th>17.5KW</th>
<th>20KW</th>
</tr>
</thead>
<tbody>
<tr>
<td>25%</td>
<td>.33 GPH</td>
<td>.39 GPH</td>
<td>.45 GPH</td>
</tr>
<tr>
<td>50%</td>
<td>.67 GPH</td>
<td>.79 GPH</td>
<td>.90 GPH</td>
</tr>
<tr>
<td>75%</td>
<td>1.01 GPH</td>
<td>1.18 GPH</td>
<td>1.35 GPH</td>
</tr>
<tr>
<td>100%</td>
<td>1.35 GPH</td>
<td>1.57 GPH</td>
<td>1.80 GPH</td>
</tr>
</tbody>
</table>

INSTALLATION FACTORS

Each generator set is received as a unit except for the optional exhaust system components, which are shipped loose for assembly after the set is installed in the vehicle. When preplanning the installation, the following factors must be considered.

1. COMPARTMENT SIZE: Will there be sufficient room around the set to maintain the minimum clearance of one inch?
2. AIR REQUIREMENTS: Are the compartment air inlets and outlets sized to allow adequate circulation of air for cooling and combustion?
3. COMPARTMENT FLOOR: Is the compartment floor strong enough to support the weight of the generator set?
4. COOLING SYSTEM: Is the cooling system large enough to adequately cool the generator set? **
5. FUEL SYSTEM: Is the fuel system properly designed to prevent fuel starvation of either the main engine or generator engine?
6. EXHAUST SYSTEM: Will the exhaust system meet all safety requirements after installation?
7. ELECTRICAL CONNECTIONS: Will all systems, (battery, load and remote switch) be compatible with the vehicles system?

** NOTE: When using a radiator not supplied by Power Technology consult your radiator manufacturer to ensure that heat rejection values are met.
In planning the size of the generator compartment or bay allow for the minimum clearance necessary to adequately cool the generator set. The thickness of insulation and sound deadening material used to line the compartment must be taken into consideration when planning this clearance. To maintain minimum clearance it may be necessary to enlarge the compartment. The generator set must be securely fastened to avoid unwanted movement from vibration and road shock. If the unit is equipped with a mounting tray the tray is usually supported on the ends by angle iron and has a full door for service access. Be sure to use all mounting holes in the tray to secure the tray to the vehicle support structure. Units not equipped with mounting tray are secured by attaching Genset mounts (two in front, two in rear) directly to the vehicle frame. Skid mounted units can either be affixed to a tray for tray mounting or attached directly to the vehicle frame. The generator is easily removed from the coach if a carriage with rollers is incorporated into the support structure. When designing the compartment allow sufficient access for routine maintenance and for removal when major service is required. Also keep in mind that the compartment door must have air intake opening having a free area equal to or greater than that specified under the “Air Requirements” section of this manual. Make sure that the compartment is vapor tight and completely sealed off from the inside of the vehicle to prevent exhaust or other items from entering the vehicle. Avoid road splash and the possibility of igniting combustible materials beneath the coach by enclosing all unnecessary free space beneath the generator compartment.

Line the compartment with a good sound deadening material. The material selected must be fireproof or highly fire resistant. An available type of 3-layer foam material is very efficient for absorbing sound. This type of material is easily cut to size with scissors and can be quickly installed using special fire resistant adhesive which bonds the material to almost any clean dry surface. Other materials such as fiberglass insulation with heat barrier have also been used successfully in mobile installations.

NOTE: Since a Genset is flexibly mounted the minimum clearance of one inch (2 inches at the radiator end) will assure that the sides of the compartment and the set will not rub while the set is in operation or while the vehicle is in transit.

COMPARTMENT FRAMING

The generator must be bolted to a metal frame, which is either bolted or welded to the frame of the vehicle. This frame must be designed to withstand a minimum force of 5Gs in any direction. The frame must support the entire base plate around the outer perimeter and center section. Additional framing may be required if excessive vibration occurs.

AIR REQUIREMENTS

Each engine is equipped with a high water temperature shutdown switch, which will automatically shut down the set if the operating temperature climbs too high. To prevent the generator set from shutting down make sure the compartment openings are large enough to allow adequate circulation of cooling air. The minimum free air opening in the compartment door is 400 sq. in. or 2580 sq. cm. Remember that louvers, screens and protective grills will restrict airflow. A relatively open mesh screen will restrict airflow as much as 45%. The intake opening must be increased to compensate for such restrictions.

NOTE: Ambient temperature is defined as the generators normal operating temperature within its mounting area. In an RV application this area is referred to as a compartment or bay.
* Combustion Air Temperature: The output of the engine will decrease about 1% for every 10°F of air temperature above 77°F or 25°C.

**IMPORTANT:** Insulation and Sound Absorbing Material used inside of the generator compartment Must Not reduce the specified airspace clearances or restrict the airflow around the generator. Such reduction in airspace may lead to an overheating situation and reduced generator performance. Also be sure the air inlet and outlet openings meet the specified requirements. Allow clearance inside the generator compartment for easy access when routine maintenance is required.

**WARNING:** The generator compartment Must Be sealed to prevent hazardous fumes and vapors from entering the vehicles other compartments and interior spaces. Plugging holes and sealing all seams will greatly reduce this hazard.

**WARNING:** Drip Proofing! When installing a generator, the area directly beneath the generator end of the unit must incorporate a non-flammable barrier. This barrier needs to be made of sufficient material able to withstand and prevent molten metal, burning insulation, flaming or sparking particles from contacting any flammable materials at the bottom of the compartment.
SYSTEMS CONNECTION

REMOTE RADIATOR COOLING SYSTEM

Use the following data in designing and installing the generator set cooling system. To insure a safe effective installation, be sure the cooling system selected follows these parameters. Power Technology offers radiator assemblies, which meet these requirements and will adequately cool the generator. Select the radiator assembly best suited for the generator installation.

Due to the multitude of coach manufacturers and the variety of generator installations, only general guidelines are provided. Adapt these recommendations to the installation. In a typical installation the radiator assembly is installed in the same compartment as the generator. If a blower fan radiator assembly is used, cooling air is drawn across the generator and engine and then through the radiator. If a suction fan radiator assembly is used the suction fan pulls cooling air through the radiator and then past the generator set. If the radiator assembly alone is used the installer must supply an electric blower or suction fan to circulate the cooling air. See the specification table for total air requirements. Depending on space limitations the radiator can be located in front of, adjacent to, or in a ventilated remote location from the engine compartment, no more than 10 feet from the generator. To prevent re-circulation of heated air be sure to maintain a tight seal between the radiator and the discharge chute. Generally the discharge chute opening should be approximately one and one half times the size of the radiator core.

NOTE: If the radiator is to be located in a compartment separate from the engine, refer to the engine combustion air and heat rejection requirements of the generator and engine block when designing the cooling system. A supplemental cooling fan capable of 500cfm (28.m³/min) should be installed to supply air to the generator compartment for these requirements.

Connect the radiator fan motor to the generator output leads L1 and L2. Be sure the radiator fan motor rotates in the correct direction and is of the proper voltage. To protect against overload and short circuits it is recommended that the motor be adequately fused. Install fuses between the motor and L1 / L2 connection. A close relationship exists between the cooling system design and the generator compartment size. Availability of space is often the determining factor in the cooling system design. See the “Compartment Size” section of this manual prior to designing and installing the generator cooling system.

CAUTION: The fill inlet and reservoir tank must be located at the highest point in the cooling system. If the fill inlet is not located as directed, coolant will not completely fill the engine. The cooling system must be purged of all air pockets for the system to function properly. If air pockets remain in the engine the high water temperature shutdown switch will malfunction and cause the engine to over heat. Also if the cooling system is not completely full, the low water level shutdown switch will prevent normal engine operations.

REMOTE RADIATOR ASSEMBLY
The diesel fuel system for the generator set must be designed to operate independently from the vehicles main engine if both engines are to be operated at the same time. The best way to do this is to have separate fuel tanks, but this is usually impractical because of space restrictions. In most installations both engines operate from a common fuel tank with separate pick-up tubes for each engine, not a Tee fitting arrangement. This prevents either or both engines from being starved for fuel. The generator set fuel pick-up tube is generally shorter than the vehicles; therefore fuel may not be available to the generator when fuel supply is low. This will prevent the generator from depleting the fuel supply needed by the main engine.

NOTE: Using a simple Tee fitting to supply both engines from a common fuel line is not recommended. This practice may possible cause a fuel starvation situation to either or both engines. Also, if excessive pressure were to build up in the main supply line it could possible cause a failure of the generators fuel lines or connectors and a hazardous fuel leak may occur.

Care must be taken when routing the fuel line from the main tank to the generator set. Keep the fuel line as short as possible while maintaining adequate clearance from the exhaust system. Fuel lines must be run along the frame side rails or coach under carriage. Never run fuel lines inside of the coach. Securely fasten the fuel lines with hardware that is recommended for the type of fuel line used. The fuel lines should enter the generator compartment at a point nearest to the generators fuel line connection fittings. Allow for a minimum of 8inches of flexible fuel line to make the connection. Use proper size fuel line to accommodate the fuel flow needed. Steel fuel line or high quality fuel hose is recommended, either one should have a minimum of ¼” ID and strong enough to withstand road and climatic conditions.

EXHAUST SYSTEM

Exhaust system components will vary from one installation to another; therefore a muffler and tailpipe may not always be furnished with the Genset. However, it is imperative to install a muffler and tailpipe to reduce exhaust noise and direct exhaust gases beyond the vehicles perimeter and away from the normal head-on air stream. Install a tail pipe with as few bends as possible to prevent excessive backpressure. A properly installed exhaust system must be vapor tight, quiet and completely safe for the vehicle, its occupants and surroundings. Installation of an approved Spark Arrestor is highly recommended.

The exhaust system components must be approved and properly installed to meet the codes and regulations required by Federal and State agencies. Exhaust Mufflers and Spark Arrestors supplied by Power Technology meet code and standard requirements set forth by the USDA Forest Service.

Laws pertaining to application and maintenance of a Spark Arrestor may vary depending on your location and State regulations. Federal laws apply on Federal lands. If a generator is used in a forest, on brush or grass covered unimproved land it must be equipped with a Spark Arrestor. It is the responsibility of the vehicle owner or operator to install and maintain the entire exhaust system in good working condition.

CAUTION: Any person (s) who installs an unapproved Muffler, Spark Arrestor or other exhaust system component, and/or modifies an exhaust system or component that may result in a hazardous condition is liable for damages, injuries or warranty expense caused by such unapproved installation and/or modification.
EXHAUST SYSTEM

IMPORTANT SAFETY TIPS:

When exhaust system components are not furnished by Power Technology as part of the Genset, the installer is responsible for meeting the following requirements.

1) Only use exhaust system components, which do not restrict exhaust flow. A restricted exhaust system will create excessive backpressure and may cause poor engine performance and possible engine damage.
2) Maintain a minimum of 3 inches (76mm) between the exhaust system components and any surrounding combustible materials. If the minimum clearance cannot be maintained, an insulating shield must be installed to prevent the combustible material from exceeding temperatures of 117°F (65°C) above ambient temperature.
3) Extend the exhaust system a minimum of 1 inch (25mm) beyond the vehicle’s perimeter. Never terminate the exhaust system underneath the vehicle.
4) Terminate the exhaust system in a direction, which prevents the exhaust gases from being drawn back into the generator compartment and re-circulated.
5) If the exhaust system is located in an area which may become susceptible to road damage from curbs, speed bumps, or other road obstacles a protective device such as a skid bar or plate should be installed.
6) To prevent excessive movement and vibration of the exhaust system, install hangers and clamps designed for use in exhaust systems.
7) Never join or tee the generator exhaust system and the vehicle exhaust system together. Doing so may cause excessive back pressure on the generator engine, also condensation from one engine can damage the other engine.

WARNING: LETHAL EXHAUST GAS! When installing the exhaust system position the tail pipe end so that discharged exhaust gases are not drawn into the vehicle interior through windows, doors, air conditioners, etc. During operation an engine discharges deadly carbon monoxide with its exhaust. Carbon monoxide is particularly dangerous since it is odorless, tasteless, and non-irritating. It can cause death if inhaled for even a short period of time. Be especially careful if operating the generator set when parked under calm, windless conditions. Gases may accumulate in these conditions. Park your vehicle so that the exhaust discharges downwind. Always be aware of others in your vicinity. Make sure that your exhaust discharges away from other vehicles and buildings.

CAUTION: Make sure the exhaust system components are positioned well away from drain openings beneath the generator set. Also, be sure not to block access to the oil drain plug.
ELECTRICAL CONNECTIONS

ELECTRICAL WIRING

All wiring must be applicable with local electrical codes. A qualified licensed electrician must perform all electrical wiring connections. Ground Fault (GFCI) breakers must be installed to protect all vehicle branch circuits. All switches and controls must be securely mounted to prevent damage and accidental opening or closing from vibration, road shock and vehicle motion.

Battery, load leads and the remote switch panel connections are necessary for completing the installation. Make final connections to the battery only after all other connections have been made, as this will prevent unintentional starting. Some specific details on each connection are stated in the following paragraphs. Refer to the wiring diagram for specific details. All wiring to the generator set shall be securely supported or harnessed to prevent abrasion. Additional support is required to prevent exposure to the exhaust system and any possible leakage of fuel, oil, or grease. At least 2 inches of clearance must be maintained between electrical wiring and hot exhaust parts. Wiring must not be located directly below or close to the fuel system, oil fill and drain locations. If the coach is equipped with a mechanism for removing the generator set from the compartment such as a mounting base or slide rack, be certain all wiring is long enough to allow for free movement of the generator for servicing.

A separate 12-volt battery is recommended for the generator set. With a separate battery, cables should be kept short in length thus eliminating problems with excessive voltage drop. See the Table below for cable size (AWG) to length requirements.

NOTE: A heavy gauge #4 ground strap must be connected between the ground lug on the generator set and the frame of the vehicle. All wiring connections made at the time of installation should be readily accessible for periodic inspection and servicing.

<table>
<thead>
<tr>
<th>DISTANCE BETWEEN GENERATOR SET AND BATTERY</th>
<th>CABLE SIZE (AWG) REQUIREMENTS AT VARIOUS TEMPERATURES</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0°F (-18°C)</td>
</tr>
<tr>
<td>40' (12.2M)</td>
<td>00</td>
</tr>
<tr>
<td>30' (9.2M)</td>
<td>0</td>
</tr>
<tr>
<td>25' (7.6M)</td>
<td>1</td>
</tr>
<tr>
<td>20' (6.1M)</td>
<td>2</td>
</tr>
<tr>
<td>15' (4.6M)</td>
<td>2</td>
</tr>
<tr>
<td>10' (3.0M)</td>
<td>4</td>
</tr>
<tr>
<td>5' (1.5M)</td>
<td>6</td>
</tr>
<tr>
<td>2.5' (0.8M)</td>
<td>8</td>
</tr>
</tbody>
</table>

AC LOAD LEAD CONNECTIONS

Some generator sets have four color-coded leads. The Black leads (L1 & L3) are hot. The White or Gray lead (L2) is neutral and the Green lead is ground. The load leads can be routed directly from the junction box to the vehicle AC circuit or transfer switch connection. All installations require that the load leads be routed through flexible conduit from the generator end bracket to the junction box location. The load lead junction box must be accessible for servicing and inspection.

AC load lead (L2) White or Gray is always the neutral lead on PTS generator sets. Make sure the neutral of the AC circuit in the vehicle is connected to the (L2) White or Gray lead. If equipment ground type plugs and receptacles (3 prong) are used in the vehicle, the green wire must be connected to the chassis ground. On vehicles, which also have provisions for using an outside AC, power source, the neutral lead as well as the Black (L1 & L3) hot leads must be completely isolated from the generator set when power is switched to the outside source.
MOTOR LOADS

When figuring generator set capacity requirements for installation involving motor loads, do not overlook the high current demanded by the motor during start-up. The “In-Rush” of starting current may be 2 to 5 times higher than that required when the motor reaches normal operating speed. Reserve capacity must be allowed for in rush demands plus other loads, which could be on the line as the motor starts.

Air conditioning units are the most common type of motor loads for a generator set in a recreational vehicle. The starting characteristics of the different makes of air conditioners vary greatly. For example, a particular 12,000 BTU unit may have lower starting requirements than a 10,000 BTU unit of another make. When only one unit is involved there is usually no starting problem provided of course the lighting and appliance load is not too high when unit is started. The trend seems to be toward larger capacity air conditioners and the use of more than one unit in larger vehicles. Simultaneously starting two large units can present a problem if the capacity is marginal. Because of the variation in starting characteristics of the different makes of air conditioners, no definite statement can be made in this publication regarding multiple-motor starting capabilities.

Delayed starting or use of “easy starting” devices on air conditioner units should be considered whenever simultaneous starting of more than one motor is involved. The starting and running requirements of some motor loads common to mobile applications are listed in the table below. Use this as a guide when selecting generator set capacity requirements involving motor loads. Also note the Kilowatt De-rating factor for generator set capabilities regarding air conditioners. Capabilities will vary according to “Kilowatt De-rating”.

<table>
<thead>
<tr>
<th>HORSEPOWER</th>
<th>STARTING WATTS</th>
<th>RUNNING WATTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>½</td>
<td>2000</td>
<td>1100</td>
</tr>
<tr>
<td>1</td>
<td>3800</td>
<td>1800</td>
</tr>
<tr>
<td>2</td>
<td>6000</td>
<td>2800</td>
</tr>
<tr>
<td>3</td>
<td>8000</td>
<td>4000</td>
</tr>
<tr>
<td>4</td>
<td>11000</td>
<td>5500</td>
</tr>
<tr>
<td>5</td>
<td>13000</td>
<td>6500</td>
</tr>
</tbody>
</table>

KILOWATT DE-RATING

All units are rated at 1.0 power factor. The Kilowatts of the generator set will decrease 3.5% per 1,000 feet (305m) above 500 feet (152m) above sea level. De-rate 1% for every 10 °F (5.5°C) above 68°F.

ELECTRICAL LOADS

While the electrical load of the vehicle should have been calculated prior to purchase of the generator set, you may want to recheck the load before installing the set to make sure the capacity is ample to meet the demands without possible overloading.

The lighting load is usually easiest to calculate in most cases, simply add the wattage of each lamp to be operated off the generator set. Note that in many applications, not all of the lights or lamps are in the generator sets AC circuit. Some are DC powered by the 12-volt battery in the vehicle. Make sure the total includes only lights actually on the generator sets AC circuit. The lighting load is usually not to heavy in mobile installations however it must be accurately calculated to prevent overloading. For example, if all lights are on at the same time and the air conditioner or other motor equipment starts up, this may possibly cause an overload situation.
Generator sets in recreational vehicles are often used to supply AC voltage for appliances. With the exception of a resistance-type load such as a water heater, requirements for appliances are usually low. However, such loads must not be overlooked when calculating the total wattage requirements. To avoid an overload situation, reserve capacity should also be calculated for unanticipated appliance loads. The average power requirements for some common electrical appliances are listed below as a guide.

**DETERMINING ALTERNATOR LOAD REQUIREMENTS**

<table>
<thead>
<tr>
<th>CHECK</th>
<th>APPLIANCE</th>
<th>WATTS REQUIRED</th>
</tr>
</thead>
<tbody>
<tr>
<td>√</td>
<td>VCR</td>
<td>70</td>
</tr>
<tr>
<td></td>
<td>LIGHT BULB</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>RADIO</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>TELEVISION</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>STEREO</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>FRY PAN</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td>HOME COMPUTER</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td>VACUUM CLEANER</td>
<td>250</td>
</tr>
<tr>
<td></td>
<td>ATTIC FAN 1/4 HP</td>
<td>400</td>
</tr>
<tr>
<td></td>
<td>SUMP PUMP 1/3 HP</td>
<td>500</td>
</tr>
<tr>
<td></td>
<td>REFRIGERATOR</td>
<td>500</td>
</tr>
<tr>
<td></td>
<td>FURNACE FAN 1/3 HP</td>
<td>600</td>
</tr>
<tr>
<td></td>
<td>FREEZER</td>
<td>800</td>
</tr>
<tr>
<td></td>
<td>JET WATER PUMP 3/4 HP</td>
<td>900</td>
</tr>
<tr>
<td></td>
<td>ELECTRIC STOVE ELEMENT</td>
<td>1000</td>
</tr>
<tr>
<td></td>
<td>SUBMERSIBLE WATER PUMP 1 HP</td>
<td>1000</td>
</tr>
<tr>
<td></td>
<td>TOASTER</td>
<td>1000</td>
</tr>
<tr>
<td></td>
<td>COFFEE MAKER</td>
<td>1200</td>
</tr>
<tr>
<td></td>
<td>DISHWASHER</td>
<td>1200</td>
</tr>
<tr>
<td></td>
<td>HAIR DRYER</td>
<td>1200</td>
</tr>
<tr>
<td></td>
<td>MICROWAVE OVEN</td>
<td>1500</td>
</tr>
<tr>
<td></td>
<td>SUBMERSIBLE WATER PUMP 2 HP</td>
<td>1600</td>
</tr>
<tr>
<td></td>
<td>WATER HEATER</td>
<td>3000</td>
</tr>
<tr>
<td></td>
<td>OVEN</td>
<td>4500</td>
</tr>
</tbody>
</table>

**TOTAL WATTS CHECKED**

**EXTENSION CORDS**

An extension cord is normally used to provide electrical power from the generator set to a remote location. The extension cord size (AWG#) and length must be adequate to safely maintain the amperage requirements. A proper size extension cord will help minimize the voltage drop between the generator set and remote location.

<table>
<thead>
<tr>
<th>AMPS</th>
<th>LOAD IN WATTS</th>
<th>CORD LENGTH</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>120 VOLTS</td>
<td>240 VOLTS</td>
</tr>
<tr>
<td>5</td>
<td>600</td>
<td>1200</td>
</tr>
<tr>
<td>10</td>
<td>1200</td>
<td>2400</td>
</tr>
<tr>
<td>20</td>
<td>2400</td>
<td>4800</td>
</tr>
<tr>
<td>30</td>
<td>3600</td>
<td>7200</td>
</tr>
<tr>
<td>40</td>
<td>4800</td>
<td>9600</td>
</tr>
<tr>
<td>50</td>
<td>6000</td>
<td>12000</td>
</tr>
</tbody>
</table>
ES52F ENGINE CONTROLLER

The ES52F Engine Controller is designed to enable automatic Start/Stop capability as well as providing fault protection for the generator. The ES52F will automatically Start the generator upon command and will monitor vital engine and generator functions. In the event a failure was to occur, the ES52F will automatically Stop the engine thus preventing further problems.

**CAUTION:** To prevent automatic or accidental Starting or short circuit, disconnect the 12V DC power source before performing any maintenance or repairs. Turn OFF the Master Disconnect Switch or disconnect the 12V DC power at the battery.

**SPECIFICATIONS:**

- 3.3V DC to 30V DC Operating Limits.
- 12mA Standby Current Draw.
- 175mA Operating Current Draw.
- Internally Protected against Reverse Polarity.
- Speed Sensing accepts Generator AC Output.
- Speed Sensing rated to a Maximum of 300V AC.
- -40°C to +85°C Operating Temperature.

**ES52F “LED” INDICATIONS**

<table>
<thead>
<tr>
<th>LED Indication</th>
<th>Condition / Failure</th>
</tr>
</thead>
<tbody>
<tr>
<td>No LEDs ON</td>
<td>“Ready” unit waiting for start signal,+12/24V DC to Auto terminal. “Off”, no +12/24V DC to Auto terminal.</td>
</tr>
<tr>
<td>Low Oil, steady</td>
<td>Low Oil Pressure Failure</td>
</tr>
<tr>
<td>Low Oil, flashing</td>
<td>Auxiliary Input Failure</td>
</tr>
<tr>
<td>High Temperature, steady</td>
<td>Over Temperature Failure</td>
</tr>
<tr>
<td>Over-Crank, steady</td>
<td>Engine would not start after specified Crank tries.</td>
</tr>
<tr>
<td>Engine Running, steady</td>
<td>Engine Controller is in running mode of operation.</td>
</tr>
<tr>
<td>Engine Running, flashing</td>
<td>Crank-rest period. Cranking will resume soon.</td>
</tr>
<tr>
<td>Preheat On, steady</td>
<td>Glow Plug timer feature – With jumper in place, preheat is set for 8 seconds. With jumper removed or cut, preheat is set for 16 seconds.</td>
</tr>
</tbody>
</table>

**“LED” INDICATORS**

- LOW OIL
- HIGH TEMPERATURE
- OVERCRANK
- SPARE
- ENGINE RUNNING
- ENGINE REST
- PREHEAT
<table>
<thead>
<tr>
<th><strong>Trouble</strong></th>
<th><strong>Possible Cause</strong></th>
<th><strong>Suggested Action</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit does not operate when powered to test mode</td>
<td>Power leads to unit are reversed.</td>
<td>Confirm correct wiring for ground And bat, and re-attempt testing.</td>
</tr>
<tr>
<td></td>
<td>Bad ground connection from engine to controller unit.</td>
<td>Run wire directly from battery – to the ground terminal #6 on controller unit.</td>
</tr>
<tr>
<td>Engine does not crank</td>
<td>Battery is low or terminals are dirty.</td>
<td>Clean terminals and re-charge battery. Replace battery if necessary.</td>
</tr>
<tr>
<td></td>
<td>Crank circuitry wiring improperly connected.</td>
<td>Refer to engine control wiring and check crank connections.</td>
</tr>
<tr>
<td></td>
<td>Bad ground connection from engine to controller.</td>
<td>Run wire directly from battery – to the ground terminal #6 on controller unit.</td>
</tr>
<tr>
<td></td>
<td>Crank relay damaged. Or on board fuse is blown.</td>
<td>Check wiring, on board 10A fuse and relay. Replace fuse, relay and re-test controller again.</td>
</tr>
<tr>
<td>Engine cranks but doesn’t start</td>
<td>Out of fuel.</td>
<td>Check fuel level, add fuel if necessary.</td>
</tr>
<tr>
<td></td>
<td>Ignition control wiring not installed properly</td>
<td>Refer to engine control wiring and check ignition connections.</td>
</tr>
<tr>
<td></td>
<td>Fuel relay damaged</td>
<td>Check fuel relay and replace if damaged.</td>
</tr>
<tr>
<td>Engine starts but shuts down after “Oil Bypass period” due to low oil / high temp / extra.</td>
<td>Oil / temp. / extra input wiring improperly connected.</td>
<td>Check wiring for proper connections.</td>
</tr>
<tr>
<td>Engine starts, but running LED does not illuminate.</td>
<td>Fault (short or overload) on one of the annunciated outputs.</td>
<td>Check for fault, once fault is corrected then operation resumes.</td>
</tr>
<tr>
<td>Annunciation output not working</td>
<td>Fault (short or overload) on one of the annunciated outputs.</td>
<td>Check for fault, once fault is corrected then operation resumes.</td>
</tr>
<tr>
<td>Preheat LED works OK but timer output does not activate</td>
<td>Fault (short or overload) on timer output.</td>
<td>Check for fault, once fault is corrected then operation resumes.</td>
</tr>
</tbody>
</table>
The ESD2110 Speed Control Unit is part of an engine governing system designed to control engine speed and stability throughout the load range. Operating in combination with a magnetic pick-up and electric actuator the ESD2110 will maintain the proper engine speed by adjusting the fueling system according to the applied load. By maintaining a set engine speed the generator voltage output and frequency will remain constant and stable.
PT-ECU-63 ENGINE CONTROL MODULE

1) Generator Main Switch must be in the ON position.
2) Hold Start/Stop Switch for 1 second and release.
3) Glow Plugs will preheat for 8 seconds. LED flashes slowly.
4) Preheating will cease during engine cranking cycle. LED continues flashing.
5) Engine begins an 8 seconds crank cycle. After 4 seconds of cranking the PT-ECU-63 will check for an AC signal from the generator. If an AC signal is verified the engine will start and the LED will remain ON during the normal run operation. If the AC signal is not verified the PT-ECU-63 will terminate the cranking cycle and LED will flash a fault code.
6) Starter disengages immediately after engine run is verified.
7) PT-ECU-63 deactivates the Low Oil Pressure and High Water Temperature Switches for 6 seconds, this will ensure oil pressure build-up time. If oil pressure does not build-up the engine will immediately shut down and go into a fault mode. Likewise for a high temperature situation.
8) If engine will not start on the first attempt the PT-ECU-63 will initiate the start cycle 2 more times before going into a fault mode. Glow Plugs will preheat for 8 seconds per attempt. Engine will crank for 8 seconds per attempt.
9) To shut down the engine under normal operations, hold the Start/Stop Switch for 1 second and release.
10) If a fault occurs turn Generator Main Switch OFF and then ON to reset PT-ECU-63.

Fault Codes:

<table>
<thead>
<tr>
<th>Fault Condition</th>
<th>LED Flashes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Failure to start</td>
<td>1</td>
</tr>
<tr>
<td>Engine High Water Temperature</td>
<td>2</td>
</tr>
<tr>
<td>Low Oil Pressure</td>
<td>3</td>
</tr>
<tr>
<td>No AC Signal</td>
<td>4</td>
</tr>
<tr>
<td>Low Coolant Level (Option)</td>
<td>5</td>
</tr>
</tbody>
</table>

NOTE: The PT-ECU-63 is designed to operate on 12V DC power. In a low battery situation the PT-ECU-63 may not initiate the normal cranking cycle. To start the generator you can press and hold the Start/Stop Switch for approximately 10 seconds or until the engine starts. Once the engine starts the PT-ECU-63 will resume normal operations. If this situation reoccurs, charge or replace the battery.
12 VOLT DC CHARGING

BLUE to 12V GENERATOR WINDING
BLUE to 12V GENERATOR WINDING
RED to +12V DC
YELLOW to RUN RELAY
BLACK to GROUND
GREEN NOT USED

TO MOUNTING BOLT

YELLOW to RUN CIRCUIT (HOUR METER)
BLACK to GROUND in BOX
RED to 12V DC

NOT USED
BLUE to 12V GENERATOR WINDING
BLUE to 12V GENERATOR WINDING (20AMP FUSE)

12 VOLT DC CHARGING
12 Volt DC Engine Control For 200/300/400 Series With Electronic Governor
ES52F Auto Start System WITH LATCHING RELAY
400, 500, 500B CONTROL BOX

Diagram of electrical connections and components for the ES52F Auto Start System with latching relay, showing various signal connections and components such as pressure switch, control box, starter, relay, and other electrical parts. The diagram includes labels for connections and instructions for installation or troubleshooting. 

Diagram details include:
- Black, white, green, blue, gray, yellow, purple, red, and other color-coded wires and connections.
- Electrical components like relays, switches, and sensors.
- Wiring connections with labels for auto start, ground, high temp, low oil, and other system parameters.

The diagram is designed to illustrate the flow of electrical signals and connections for the ES52F Auto Start System with latching relay.
SECTION 5
“POWER CONTROL MODULE”

FEATURE SUMMARY _________________________________________________ 1

Internal Ambient Temperature Sensor
Oil Pressure Sensor / Switch Input
Coolant Sensor / Switch Input
Auxiliary (Generic) Shutdown Switch Input
DC Power Supply Voltage Measurement
AC Output Voltage Measurement
AC Output Current Measurement
AC Output Frequency Measurement
Warm Start
One-Touch Remote Start Trigger
Blink Code Fault Reporting
Event Recording
Load Profiling
AGS
Ignition Sensing

OPERATING BEHAVIOR _______________________________________________ 2

Starting
Stopping
Power Cycle/Reset
Idle State
Pre-Heat State
Cranking State
Running State
Fault State

AUTOMATIC GENERATOR START (AGS) ________________________________ 3
SAFETY MONITORING and SHUTDOWN
LED SEQUENCES

TROUBLESHOOTING GUIDES __________________________________________ 4-10

Engine Starts but Won’t Run
Engine Starts but Won’t Run (Continued)
Engine Will Not Start
Engine Runs Rough or Slow
Zero or Low Voltage
Voltage Test
Overload Condition

12 VOLT DC POWER CONTROL MODULE WIRING SCHEMATIC ___________ 11
Power Controller Module (PCM)
And Display (PCMD)
# Feature Summary

The PowerTech PCM controls all of the start and run processes and characteristics of any PowerTech generator. The features of the application are:

**Internal Ambient Temperature Sensor**
Provides an on-board temperature sensor.

**Oil Pressure Sensor / Switch Input**
Allows input from an external oil pressure sensor or switch. Will shut down the generator if sufficient pressure is not detected after a start-up period.

**Coolant Sensor / Switch Input**
Allows input from an external coolant temperature sensor or switch. Will shut down the generator if extreme temperature is detected.

**Auxiliary (Generic) Shutdown Switch Input**
Allows input from any external active low (ground) switch. An active state of this switch will shut down the generator immediately.

**DC Power Supply Voltage Measurement**
Measures the voltage level of the DC power supply. The DC voltage is monitored for a minimum and will shutdown the Generator if it falls below a threshold (configuration parameter). This is also reported on the PCM.

**AC Output Voltage Measurement**
Measures the voltage level of the AC output. This information is monitored to detect limit conditions. It also is reported on the PCM. Over and Under Voltage conditions are reported.

**AC Output Current Measurement**
Measures the current level of the AC output. The data is reported on the PCM and is used for current, wattage, and load measurement.

**AC Output Frequency Measurement**
Measures the frequency level of the AC output. This info is monitored to detect a valid start as well as limit conditions. It also is reported on the PCM. Over and Under Frequency conditions are reported.

**Warm Start**
Adjusts the Pre-Heat glow plug activation time according to the coolant temperature.

**One-Touch Remote Start Trigger**
In addition to control via PCM, the unit will respond to an active high digital input. The unit can be configured to either start or stop in response to activation of a momentary switch or a toggle switch.

**Blink Code Fault Reporting**
Simple diagnostic data is available through blink codes on a dedicated active high output. The PCM state as well as fault codes are displayed.

**Event Recording**
A portion of non-volatile memory is dedicated to recording diagnostic and other events. If a clock is available on the network, the time and date of the event is included. Events include diagnostic messages, starts, stops, and configuration changes. Total event capacity is roughly 2,000 events.

**Load Profiling**
The unit records the total amount of time the generator spends in each of several load intervals. The information is recorded each time the generator stops, showing the usage profile for that specific cycle.

**AGS**
Automatic Generator Starting for low battery voltage. Programmable at the factory voltage threshold and run time. Unit can sense genset battery voltage or any other battery voltage as required. Enabled or disabled by an external switch.

**Ignition Sensing**
Will shutdown genset or prevents genset from starting if DC voltage is applied from any external source. (Example: vehicle ignition, shore power sensor, or transfer switch, etc...)
Operating Behavior

Starting
The generator starts in response to the “START” button being depressed for 1 second. The PCM goes into the Pre-Heat State, followed by the Cranking State, then finally, the Running State. The PCM attempts to start the generator a specific number of times (configuration parameter) before declaring a Fault. The shutdown inputs are checked before the start is attempted. If any of these inputs are active, the start process is aborted. See the following sections for more detailed information about each state.

Stopping
The generator stops in response to the “START” button being depressed for 1 second. All relays are returned to their reset condition (OFF). Inputs to the PCM are not actively monitored, except the Start/Stop Button. The LED is turned off. The PCM enters the Idle State.

Power Cycle/Reset
If the power to the PCM is cycled, it will immediately shut down all relay outputs, stopping the generator. The unit will start with all fault and status flags reset. There may be a pause of several seconds before all the configuration information is processed and the unit is ready to accept input.

Idle State
The Idle State is the initial state of the PCM after a Power Cycle/Reset. The PCM returns to this state after a Stop Command. The LED is not lit.

Pre-Heat State
The Pre-Heat State is necessary to energize the Glow Plugs for the Cranking State. The Fuel Pump is active. The duration of this state is determined by using the coolant temperature according to the formula:

\[
\begin{align*}
&< 23 \, ^\circ F \quad \text{cranking time} = 15 \, \text{seconds} \\
&23 \, ^\circ F - 50 \, ^\circ F \quad \text{cranking time} = 8 \, \text{seconds} \\
&> 50 \, ^\circ F \quad \text{cranking time} = 5 \, \text{seconds}
\end{align*}
\]

The LED blinks.

Cranking State
The Cranking State attempts to start the generator combustion. The starter and fuel pump are active. Successful sustaining combustion is determined by measuring the AC Line 1 output frequency. The LED blinks.

Running State
After an initial “ignore” time (configuration parameter), inputs are monitored for out-of-bounds limits and, if needed, a shutdown command is issued. The LED is lit.

Fault State
The Fault State is entered if an input reaches an out-of-bounds limit. The generator is immediately stopped. A Power Cycle/Reset is required to exit the Fault state. The LED blinks the Fault Code(s) (see next section).
**Automatic Generator Start (AGS)**

The Automatic Generator Start (AGS) allows the generator to start based upon the battery level. The trigger voltage is configurable via a configuration parameter. The entire feature can be enabled/disabled by a configuration parameter. The AGS feature is currently disabled, by default.

**Safety Monitoring And Shutdown**

The PCM monitors inputs for safety limitations which might damage the generator. If any input is outside of the safe operating range, the generator is immediately shutdown and the PCM enters the FAULT state. The PCM remains in the FAULT state until a power cycle or reset occurs. The shutdown reason is displayed by blinking the LED.

The thresholds used in determining faults are set by configuration parameters.

These inputs are only monitored when the generator is in the RUNNING state. Before starting the generator, the following inputs are checked to see whether a start should be attempted: High Coolant Temperature, Auxiliary switch, Ignition Sense, DC Voltage and High Ambient Temperatures.

These inputs are averaged over 0.6 seconds to help eliminate noise and settling issues. This averaging helps to eliminate falsely signaled shutdowns.

**Shutdown Reasons**

<table>
<thead>
<tr>
<th>Fault Reason</th>
<th>Fault Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Failure to Start</td>
<td>1</td>
<td>The generator was not able to start.</td>
</tr>
<tr>
<td>High Coolant Temperature</td>
<td>2</td>
<td>The generator coolant temperature has reached a high threshold.</td>
</tr>
<tr>
<td>Low Oil Pressure</td>
<td>3</td>
<td>The generator oil pressure has reached a critically low pressure.</td>
</tr>
<tr>
<td>High Ambient (Air) Temperature</td>
<td>4</td>
<td>The PCM measures an ambient air temperature above a specific threshold. <strong>NOTE: Temperature inside the Control Box.</strong></td>
</tr>
<tr>
<td>AC Fault</td>
<td>5</td>
<td>A Fault with the AC was detected.</td>
</tr>
<tr>
<td>DC Fault</td>
<td>6</td>
<td>A Fault with the DC (Battery) was detected.</td>
</tr>
<tr>
<td>Auxiliary Input Active</td>
<td>7</td>
<td>The Auxiliary input is active.</td>
</tr>
<tr>
<td>Sensor Malfunction</td>
<td>8</td>
<td>One of the sensors has malfunctioned.</td>
</tr>
<tr>
<td>Ignition Sense</td>
<td>9</td>
<td>Ignition Sense is active.</td>
</tr>
</tbody>
</table>

The fault codes are displayed on the LED by blinking a number of times equal to the fault code, then going dark for two seconds. Multiple fault codes are displayed in the order that they have occurred. This cycle repeats until the fault is cleared by a power cycle, reset or via RV-C.

**LED Sequences**

The LED on the Start Button is used to communicate the state of the generator in addition to any fault conditions. The PCM states are different from the Fault Codes in that the states are displayed continuously (i.e. no two second pause).

<table>
<thead>
<tr>
<th>PCM State</th>
<th>LED</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Idle State</td>
<td>off</td>
<td></td>
</tr>
<tr>
<td>Pre-Heat</td>
<td>Blink (25% duty cycle)</td>
<td></td>
</tr>
<tr>
<td>Cranking State</td>
<td>Blink (50% duty cycle)</td>
<td></td>
</tr>
<tr>
<td>Running State</td>
<td>on</td>
<td></td>
</tr>
<tr>
<td>Fault State</td>
<td>&lt;various&gt;</td>
<td>See “Shutdown Reasons” Section</td>
</tr>
</tbody>
</table>
ENGINE TROUBLE SHOOTING

ENGINE STARTS BUT WON’T RUN

CODE 1 or 6
Check Flash Code Indicator at PCMD

CODE 2 or 8
Engine High Water Temp.

Failure To Start
Check Fuel Filter/Supply
If “OK” Check Fuel Pump / Circuit
If “OK” Replace Actuator

Check Battery Voltage

Check Wiring From Sensor to Terminal 13 on PCM
If “OK” Check Sensor
Replace Defective Parts as Needed

Fill System With 50/50 Mix
Check Radiator Air Flow / Belts
Clean Core Tighten / Replace Belts

Check Coolant Level/Condition

Check Circuit To Actuator
Bleed Air From System
Check Fuel System
Check Battery Voltage

If “OK” Check Fuel System
ENGINE TROUBLE SHOOTING

ENGINE STARTS BUT WON’T RUN
CONTINUED

CODE 3 or 8
Check Flash Code Indicator at PCMD

CODE 5

No AC Signal
Check Terminal Connections at 2&3 on PCM
If AC Signal Present Replace PCM

Check Main AC And Voltage at Breakers
If “Tripped” Check Generator

Low Oil Pressure

Check Oil Level/Condition
If “OK” Check Wiring From Sensor to Terminal 12 on PCM
If “OK” Check Oil Pres. Sensor
Replace Defective Parts as Needed

Replace Defective Parts as Needed

ENGINE TROUBLE SHOOTING

ENGINE STARTS BUT WON’T RUN
CONTINUED

CODE 3 or 8
Check Flash Code Indicator at PCMD

CODE 5

No AC Signal
Check Terminal Connections at 2&3 on PCM
If AC Signal Present Replace PCM

Check Main AC And Voltage at Breakers
If “Tripped” Check Generator

Low Oil Pressure

Check Oil Level/Condition
If “OK” Check Wiring From Sensor to Terminal 12 on PCM
If “OK” Check Oil Pres. Sensor
Replace Defective Parts as Needed

Replace Defective Parts as Needed
ENGINE RUNS ROUGH OR SLOW

No Visible Exhaust Smoke
- Insufficient Fuel to Engine
  - Check Fuel Level
  - Replace Fuel Filter
  - Air in Fuel System
    - Check Safety Shutdowns And Fuel Solenoid
  - Check Fuel Pump

Excessive Exhaust Smoke
- BLUE SMOKE
  - Excessive Oil Level
    - Excessive Oil Consumption
  - Check Fuel Pump

BLACK SMOKE
- Dirty Air Filter
- Engine Overheated
- Engine Overloaded
- Clogged Muffler
- Over Fueling Injector
- High Altitude

GREY/WHITE SMOKE
- Engine Cold
- Incomplete Combustion
- Over Fueling Injector
- Glow Plug Circuit Not Operating
Check Main Breakers are "ON"

- Wiring To Panel
- Defective Breaker / s

Main Coil Output to Breakers

- OK
- BAD

- Check Brushes if Applicable
- Replace Stator

Check Ohm’s On Main Stator Leads

- BAD
- OK

Turn “ON” Breaker / s

Check Rotor Ohm’s
VOLTAGE TEST

- Zero or Low Voltage
  - Check Main Breaker / s On Generator
    - Check Gen End
- High Voltage
  - Check Regulator
- Overload
  - Check AMP Draw From equipment
- Output Voltage OK
OVERLOAD CONDITION

Check AMP Draw

Check Load

Engine Problem

See Engine Troubleshooting

Check Stator Coil Resistance

Replace Stator